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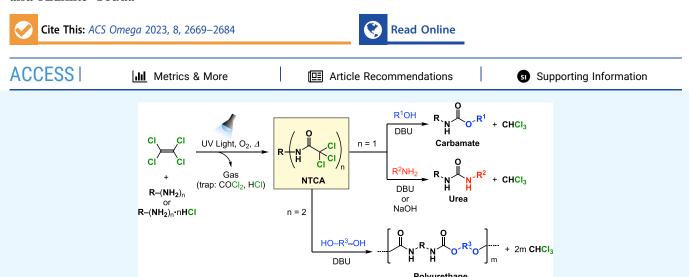




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Photo-on-Demand In Situ Synthesis of N-Substituted Trichloroacetamides with Tetrachloroethylene and Their Conversions to Ureas, Carbamates, and Polyurethanes

Toshiki Akamatsu,[§] Muge Shele,[§] Ayako Matsune, Yoshiyuki Kashiki, Fengying Liang, Takashi Okazoe, and Akihiko Tsuda*



ABSTRACT: N-substituted trichloroacetamides (NTCAs), which serve as blocked isocyanates, were synthesized in \sim 97% yields by in situ photo-on-demand trichloroacetylation of amines with tetrachloroethylene (TCE). The reactions were performed by photo-irradiation of TCE solutions containing an amine under O_2 bubbling over 70 °C with a low-pressure mercury lamp. TCE underwent photochemical oxidation to afford trichloroacetyl chloride having high toxicity and corrosivity, which then reacts in situ with the amine to afford NTCA. Compared with conventional NTCA synthesis with hexachloroacetone, the present reaction has the advantage of being widely applicable to a variety of amines, even those with low nucleophilicity such as amides, fluorinated amines, and amine HCl salts. NTCAs could be converted to the corresponding N-substituted ureas and carbamates through base-catalyzed condensation with amines and alcohols, respectively, with the elimination of CHCl₃. The reaction may proceed by the initial formation of isocyanate and its subsequent addition reaction with the amine or alcohol. This photochemical reaction also enables the synthesis of fluorinated NTCAs, which accelerate the reactions, and realizes the synthesis of novel fluorinated chemicals including polyurethanes.

■ INTRODUCTION

Tetrachloroethylene (TCE) is an organic solvent used in dry cleaning, textile processing, vapor degreasing, and organic synthesis. It has high chemical stability but undergoes photochemical oxidation upon irradiation with UV-C light to afford complex products such as trichloroacetyl chloride (TCAC), phosgene (COCl₂), CO, and Cl₂. These compounds are highly toxic and corrosive and have high environmental impacts but nevertheless are very important chemicals in organic synthesis. However, less attention has been paid to their practical uses in organic synthesis. With the recent global environmental issues, a method of chemical recycling of TCE is required. To develop a sustainable chemical synthesis, we have studied photo-on-demand chemical reactions with TCE.

We previously reported that the products generated upon photochemical oxidation of TCE were practically available in organic synthesis (Scheme 1, reaction III). COCl₂ and Cl₂, the gaseous minor products, were utilized for synthesizing N-substituted ureas, chloroformates, carbonate esters, and organochlorides, while TCAC, the main liquid product, enabled the synthesis of N-substituted trichloroacetamides (NTCAs). Since TCAC is a phosgene analogue, the asprepared photo-oxidized TCE solution was thus carefully used to prepare the NTCAs by sequential mixing with an amine reactant and an organic base, which served as a catalyst and/or a HCl scavenger. The photo-oxidized TCE solution contains

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Scheme 1. General Reactivity of Chlorinated Carbonyl Compounds and Syntheses of Isocyanates (I) and NTCAs (Blocked Isocyanate) Reported in Previous Studies (II and III) and in This Study (IV)

Relative Reactivity for Nucleophilic Substitution Reactions

Conventional Syntheses

(I)
$$CI \xrightarrow{CI} + RNH_2 \xrightarrow{HCI} R \xrightarrow{N} CI \xrightarrow{R-N=C=0} R-N=C=0$$
(II) $CI \xrightarrow{CI} CI + RNH_2 \xrightarrow{RNH_2} R \xrightarrow{N} CI + CHCI_3$
NTCA

Previous Method: Two-Step Synthesis

New Method: Direct Synthesis

not only TCAC but also COCl₂, which is difficult to remove completely from the solution. Clearly, there are safety problems and complications with this method. This background motivated us to develop direct in situ photo-ondemand synthesis of NTCAs from TCE solutions containing primary amines (Scheme 1, reaction IV). We have intensively studied photo-on-demand phosgenation reactions with chloroform (CHCl₃), which allows in situ photochemical conversion of CHCl₃ to COCl₂ even in the presence of reaction substrates and organic bases capable of absorbing UV light. ^{9–14} We thus expected that photochemical conversion of TCE to TCAC would occur similarly in the presence of amine substrates, and the generated TCAC would then immediately react in situ with the amine without an organic base to afford NTCA.

NTCAs, which serve as blocked isocyanates, are building blocks for synthesizing lactams, ¹⁵ isocyanates, ¹⁶ carbamates, ¹⁷ and N-substituted ureas, ¹⁸ which are important chemicals especially in the industry. Isocyanates are generally synthesized from primary amines and COCl₂ (Scheme 1, reaction I). ^{19–21} However, due to the potential safety risk of COCl₂, it should be replaced in part by NTCAs, which are typically synthesized by the reactions of hexachloroacetone (HCA) (Scheme 1, reaction II). ²² However, the reactivity of HCA for nucleophilic substitution reactions is lower than that of COCl₂ and TCAC, and it is also more expensive than COCl₂ (Scheme 1, top). For these reasons, there is a need to develop an innovative

synthetic method for NTCAs capable of being performed under safe conditions with inexpensive raw materials.

In this study, we found that NTCAs were directly obtained by photo-irradiation of a mixed solution of TCE, a more common and accessible organic solvent, and an amine or a HCl salt of an amine without base. This direct synthetic method is simpler and safer than the two-step method reported previously and enables convenient syntheses of various NCTAs with fewer reagents, solvents, and waste in the reaction. We then successfully converted the obtained NTCAs to N-substituted ureas and carbamates through base-catalyzed substitution reactions with amines or alcohols. Additionally, we found that a novel fluoroalkylene-bridged bisNTCA allowed the formation of a polyurethane (PU) through its base-catalyzed condensation reaction with a diol. To the best of our knowledge, the synthesis of a PU with NTCA has never been reported.

RESULTS AND DISCUSSION

Photochemical Oxidation of TCE by a Low-Pressure Mercury Lamp. A low-pressure mercury lamp (LPML), which mainly generates 184.9 and 253.7 nm light, has low electric power consumption. This light covers the electronic absorption bands of chlorinated alkanes, originating from σ - σ^* and/or n- σ^* transitions.²³ A 20 W LPML (\varnothing 24 mm \times 120 mm, illuminance at 5 mm distance: 40 μ W cm⁻² at 185 nm) was inserted into the reaction solution via a quartz glass jacket (\emptyset 28 × 150 mm) fixed in the center of a cylindrical flask (ø42 × 170 mm). The quartz glass jacket allows for transmission of UV-C light while protecting the lamp from corrosive products generated by the reactions. The photochemical syntheses were carried out in this reaction system with 20 mL (196 mmol) of TCE containing 10-40 mmol of an amine under O2 bubbling (0.1 L/min). The gaseous side products and byproducts such as COCl₂ and HCl (g) having high toxicity and corrosivity were removed by dual traps containing an alcohol and aqueous NaHCO3, respectively.

We estimated in advance the amounts of TCAC and COCl₂ generated from TCE with this photoreaction system [corresponding to step 1 of reaction (III) in Scheme 1]. When 20 mL (196 mmol) of TCE was subjected to the photoreaction at 80 °C for 1 h, TCAC and COCl₂ were produced in 33 and 8% yields, respectively (65 and 32 mmol, respectively), with respect to the carbon content of TCE (Figure 1). Their yields were increased to 46/17, 62/19, and

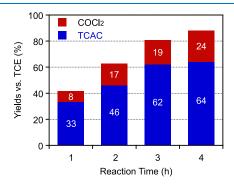


Figure 1. Yields of TCAC and COCl₂ generated upon photoirradiation of 20 mL of TCE under O_2 bubbling (0.1 L/min) at 80 °C with a 20 W LPML. The yields were estimated from the products formed through the reactions with 1-butanol.

Scheme 2. Proposed Mechanism for Multi-reaction Pathways (a-c) in Photochemical Oxidation of TCE

64/24% by increasing the reaction times to 2, 3, and 4 h, respectively. In contrast, the yields were decreased to 52/13 and 47/10% with decreasing temperatures of 50 and 30 °C, respectively, for 3 h. The ratio of TCAC/COCl₂ increased with decreasing temperature. With respect to the reaction mechanism, these oxidized products may form through multiple reaction pathways including radical chain reactions initiated by the photolysis of the C–Cl bond and direct photooxidation of the C=C bond as shown in Scheme 2.8

Direct In Situ Photochemical Synthesis of NTCAs from TCE Solutions Containing Amines. With the expectation that TCAC and/or COCl₂ generated by the photochemical oxidation of TCE would react with amines, we then examined the in situ synthesis of NTCA with hexylamine in TCE. A 20 mL TCE solution containing hexylamine (20 mmol) was exposed to UV light under O₂ bubbling with stirring at 50 °C for 3 h [Scheme 3, reaction (a)]. ¹H NMR

Scheme 3. Photochemical Synthesis of NTCA with TCE and Hexylamine at (a) 50 and (b) 100 °C^a

(a) TCE + R-NH₂
$$\xrightarrow{\text{UV Light, O}_2, \\ 50 \, ^{\circ}\text{C, 3 h}}$$
 R $\xrightarrow{\text{N}}$ R $\xrightarrow{\text{CCI}_3}$ + R $\xrightarrow{\text{N}}$ R + R-NH₂·HCI

(b) TCE + R-NH₂
$$= \frac{100 \, ^{\circ}\text{C, 2 h}}{100 \, ^{\circ}\text{C, 1 h}} \, \text{R} \, \text{N} \, \text{CCI}_{3}$$
 $= \frac{100 \, ^{\circ}\text{C, 1 h}}{100 \, ^{\circ}\text{C, 1 h}} \, \text{R} \, \text{N} \, \text{R} \, \text{N} \, \text{CCI}_{3}$

"Reaction procedures and conditions: irradiation by UV light of 20 mL (196 mmol) of TCE containing 20 mmol of amine under O₂ bubbling (0.1 L/min) with a 20 W LPML.

analysis of the sample solution showed that the reaction occurred to afford the corresponding NTCA 1a, urea 1b, and HCl salt of hexylamine 1c in 25, 13, and 51% yields, respectively. The products 1a and 1b may originate from the reactions of amine with TCAC and COCl₂, respectively, generated by the photochemical oxidation of TCE. Here, HCl generated by the condensation reactions resulted in the formation of the amine HCl salt 1c, which most likely decelerated the formation of 1a and 1b. However, it is known that amine HCl salts bring about condensation reactions with COCl₂ at high temperature, and these reactions have been used for the industrial production of isocyanates (Scheme 1, reaction I).²⁰ With an expectation that TCAC, having an analogous structure with phosgene, undergoes similar reactions with amine HCl salts, the photochemical reaction was

performed at a higher temperature of 100 $^{\circ}$ C with incubation for 1 h after turning off the light. Interestingly, only 1a was obtained in 81% yield without 1b and 1c [Scheme 3, reaction (b)]. Judging from the total amount of chloroformate and carbonate ester (0.5 equiv for 1a) in the attached methanol trap, COCl₂ generated by the photochemical reactions may vaporize immediately from the sample solution before reacting with the amine.

Based on these optimized reaction conditions, a series of NTCAs were synthesized (Scheme 4). Butylamine, benzylamine, and cyclohexylamine, having aliphatic alkyl groups, provided NTCAs 2, 3, and 4 in 97, 60, and 88% yields, respectively. Piperidine, a secondary aliphatic amine, provided the corresponding NTCA 5 in 86% yield. However, aniline, an aromatic amine, provided 6 in only 11% yield due to the formation of aniline black by the oxidation.²⁴ Fluorinesubstituted anilines, capable of suppressing oxidation, participated in the reactions to afford 7, 8, and 9 in 51, 51, and 85% yields, respectively. Even pentafluoroaniline, which should exhibit the weakest nucleophilicity in the series of aliphatic and aromatic amines, reacted to afford 10 in 65% yield. As a reference experiment, HCA showed no notable reaction when mixed with pentafluoroaniline at 100 °C. Benzamide, whose basicity is weaker than that of aniline, underwent the reaction to afford 11 in 23% yield. Fluorine-substituted benzamide, which has lower nucleophilicity but higher oxidation resistance, afforded fluorine-substituted 12 in higher 77% yield. These results suggest a clear advantage of the present photochemical reaction for substrates having weak nucleophilicity. This reaction was also available for the synthesis of bistrichloroacetamides from diamines. Alkyl diamines such as 1,6diaminohexane and 1,2-bis(2-aminoethoxy)ethane provided the corresponding bisNTCAs 13 and 14 in 68 and 56% yields, respectively. Aromatic diamines such as 2,4-diaminotoluene and 4,4'-diaminodiphenyl methane afforded the corresponding bisNTCAs 15 and 16 in 70 and 85% yields, respectively.

Generally, amines that are unstable under air and light, and/ or have high volatility, can be stored in their HCl salt forms. Based on the reaction mechanism for NTCA generation described above, we demonstrated the synthesis of NTCAs with amine HCl salts (Scheme 5). Aniline, which provided aniline black in the photochemical reaction (vide ante), caused a dramatic increase in the yield of 6 to 59% when using its HCl salt. As a reference, the HCl salt of aniline showed no notable reaction with HCA upon heating at 100 °C for 12 h. Although there are technical difficulties with using methylamine, whose boiling point is -6 °C, in the present photochemical synthesis, its HCl salt with a melting point of 231–233 °C allowed the

Scheme 4. Photochemical Synthesis of NTCAs with TCE and a Series of Amines

$$\begin{array}{cccccccccccccl} \text{CI}_2\text{C=CCI}_2 & + & \text{R-(NH}_2)_n & \frac{1) \text{ UV Light, O}_2, 50-100 \text{ °C, 1-3 h}}{2) \text{ Lamp OFF, 70-120 °C, 1-2 h}} & \text{R} & \text{R} & \text{CCI}_3 \\ & & & & & & & & & & & & & & & \\ & & & & & & & & & & & & \\ & & & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ &$$

^aReaction procedures and conditions: irradiation by UV light of 20 mL (196 mmol) of TCE containing 10-40 mmol of amine under O₂ bubbling (0.1 L/min) with a 20 W LPML.

16.85%

Scheme 5. Photochemical Synthesis of NTCAs with TCE and Amine HCl Saltsa

^aReaction procedures and conditions: irradiation by UV light of 20 mL (196 mmol) of TCE containing 3-40 mmol of the amine HCl salt under O₂ bubbling (0.1 L/min) with a 20 W LPML.

reaction to afford 17 in 68% yield. Likewise, HCl salts of isopropylamine and tert-butylamine, with sterically crowded structures, provided the corresponding NTCAs 18 and 19 in

31 and 71% yields, respectively. The synthetic method developed herein was then applied to the synthesis of novel fluoroalkyl-substituted NTCAs. The photochemical reaction of TCE with the HCl salt of 2,2,2-trifluoroethylamine, having an electron-withdrawing alkyl group, was found to afford NTCA 20 in 71% yield. The HCl salt of 2,2,3,3,4,4,5,5-octafluorohexane-1,6-diamine underwent the photochemical reaction to afford bisNTCA 21 in 84% yield.

Synthesis of N-Substituted Ureas through Base-Catalyzed Condensation of NTCAs with Amines. NTCAs are known to serve as blocked isocyanates, which react with strong organic bases such as 1,8-diazabicyclo [5.4.0]undec-7-ene (DBU) and inorganic bases such as NaOH to afford the corresponding isocyanates. 17 There have been some reports on the reactions of NTCAs with amines and alcohols that afforded the N-substituted ureas and carbamates, respectively, via in situ formation of the isocyanates in solution (Scheme 6). To increase the utility and versatility of the

Scheme 6. Mechanism for Base-Catalyzed Condensation of NTCA with a Nucleophile

present photochemical reaction to allow safe and convenient synthesis of NTCAs, we next demonstrated the synthesis of both known and unknown N-substituted ureas and carbamates with some of the obtained NTCAs.

When a CH₃CN solution containing N-phenyl-substituted 6 (2.0 mmol), which forms a relatively stable aromatic isocyanate, butylamine (2.0 mmol), and DBU (1.0 mmol), was stirred at 80 °C for 28 h, unsymmetric N-substituted urea U1 was obtained in 76% yield after work-up (Scheme 7). NTCA 6 also reacted with other alkyl amines such as benzylamine and cyclohexylamine to afford the corresponding ureas U2 and U3 in >99 and 81% yields, respectively. In contrast, no notable reactions were observed for combinations of NTCA 3 and aliphatic amines such as butylamine under the same reaction conditions. However, NTCA 20, bearing an

Scheme 7. DBU-Catalyzed Synthesis of N-Substituted Ureas from NTCAs and Primary Amines

^aReaction procedures and conditions: stirring a CH₃CN (10 mL) solution containing NTCA (2 mmol), amine (1.0-1.1 equiv), and DBU (0.25-0.5 equiv) at 80 °C for 19-186 h.

electron-withdrawing fluoroalkyl group, allowed the reaction with benzylamine and cyclohexylamine to produce **U4** and **U5** in 90 and 84% yields, respectively. NTCA **20** also reacted with aniline, having lower nucleophilicity than the alkyl amines, to afford **U6** in 47% yield.

It is reported that carboxamides and sulfonamides, having relatively higher acidities than ordinary alkyl and aromatic amines, reacted with NTCAs in DMSO at 80 °C in the presence of an excess amount of NaOH. Their sodium salts with increased nucleophilicity underwent addition reactions with the isocyanates generated in solution. With this as a reference, we further demonstrated the synthesis of N-substituted ureas with NTCA and benzamide (Scheme 8).

Scheme 8. NaOH-Catalyzed Synthesis of N-Substituted Ureas from NTCAs and Benzamide or Aniline^a

"Reaction procedures and conditions: [1] stirring a DMSO (2.5–5.0 mL) solution containing an amide or amine (1.25–5.0 mmol), 2.5 equiv NaOH, and 0.5–1.0 equiv NTCA at 80 °C for 0.5–23 h. [2] Acidifying the sample solution to pH = 2 with concd $\rm H_2SO_4$.

The phenyl- and benzoyl-substituted NTCAs 6 and 11 reacted with benzamide to afford U7 and U8 in 44 and 35% yields, respectively. Although benzyl-substituted 3 showed no reaction with benzamide, the fluoroalkyl-substituted 20 afforded U9 in 42% yield. We then examined the reactions of the phenyl and fluoroalkyl NTCAs with aniline, having lower acidity than benzamide. NTCA 11 underwent a NaOH-catalyzed substitution reaction with aniline to afford 1,3-diphenyl urea U10 in 68% yield. Expectedly, the yield of the product U11 was increased to 78% with fluoroaniline, having higher acidity. Fluoroalkyl-substituted 20 also reacted with aniline to afford the corresponding unsymmetric urea U6 in 9% yield.

Synthesis of Carbamates and a PU through Base-Catalyzed Condensation of NTCAs with Alcohols. As a further extension of the base-catalyzed condensation reaction of NTCAs, carbamates were synthesized through reactions with alcohols. When a CH₃CN solution containing N-phenylsubstituted 6 (2.0 mmol), benzyl alcohol (BnOH) (2.2 mmol), and DBU (1.0 mmol) was stirred at 80 °C for 67 h, the corresponding carbamate Cm1 was obtained in 88% yield after work-up (Scheme 9). NTCA 6 provided Cm2 in 70% yield through the reaction with 1-hexanol. These reactions, however, were accompanied by the formation of 1,3-diphenylurea as a minor side product, which likely originated from the reaction of phenyl isocyanate and aniline formed from decomposition of the isocyanate.²⁵ When examining the reaction of NTCA 6 with phenol, having lower nucleophilicity, in the presence of DBU or NaOH, only diphenylurea was obtained without the

Scheme 9. DBU-Catalyzed Synthesis of Carbamates from NTCAs and Primary Aliphatic Alcohols^a

$$R^{1} \left(\underset{\text{H}}{\overset{\text{O}}{\text{N}}} \right) CCI_{3} + R^{2} - OH \xrightarrow{\text{DBU, CH}_{3}CN} R^{1} \left(\underset{\text{H}}{\overset{\text{O}}{\text{N}}} \right) R^{1} \left(\underset{\text{H}}{\overset{\text{O}}{\text{N}}} \right)_{n} + n CHCI_{3}$$

$$(n = 1 \text{ or } 2)$$

"Reaction procedures and conditions: stirring a CH $_3$ CN (1–10 mL) solution containing NTCA (0.18–3 mmol), alcohol (0.5–2.5 equiv), and DBU (0.5–1.0 equiv) at 80 °C for 16–67 h.

formation of the carbamates. It was also obtained as the sole product with isopropyl and tert-butyl alcohols, having sterically crowded OH groups. In contrast to the case of N-substituted ureas, aliphatic NTCA 3, which most likely formed a less stable isocyanate than 6, caused the base-catalyzed condensation with BnOH to afford the corresponding carbamate Cm3 in 77% yield. This result can be explained by the different acidities of -OH and -NH₂ groups. The hydroxy group, generally possessing higher acidity than the amino group, can form an alkoxide ion upon interaction with DBU to enhance its nucleophilicity, while the amino group with lower acidity hardly forms the anion. As expected, the fluoroalkyl-substituted NTCA 20 accelerated the reaction to afford Cm4 in a higher, 91%, yield. N-Phenyl- and N-fluoroalkyl-substituted biscarbamates Cm5 and Cm6 could be synthesized in 73 and 47% yields, respectively, from the combinations of 6/ethylene glycol (EG) and 20/1,6-hexanediol (HD), respectively. N-N bridged biscarbamates Cm7 and Cm8 could also be synthesized in 30 and 85% yields from the combinations of 17/BnOH and 21/BnOH, respectively. On the other hand, neither N-benzoyl- nor N-2,6-difluorobenzoyl-substituted NTCAs 11 and 12 provided the corresponding carbamates, instead of producing benzamide and 2,6-difluorobenzamide, respectively, upon mixing with BnOH and DBU in CH₃CN.

These products might form through the decomposition of the corresponding isocyanates.

Finally, we demonstrated the synthesis of a PU by the DBU-catalyzed condensation of N–N-bridged biscarbamates and polyTHF with a number-average molecular weight (M_n) of 250. When the reactions were performed with aromatic biscarbamates 15 and 16, corresponding to blocked TDI and MDI, respectively, no notable reactions were observed owing to their low solubilities in the organic solvents. Although alkylene-bridged 13 and 14 reacted with diols in CH₃CN, the observed polymerization degrees were below $M_n = 1000$. However, interestingly, the N–N fluoroalkylene-bridged biscarbamate 21 accelerated the reaction to afford the fluorinated PU quantitatively with $M_w/M_n = 5500/3000$ (Scheme 10). Judging from the NMR and IR spectral data, the polymer likely contains urea components formed to some extent upon decomposition of the isocyanate (vide ante).

Scheme 10. DBU-Catalyzed Synthesis of Fluoroalkyl PU from NTCAs and $PolyTHF^a$

Cl₃C
$$\stackrel{\bullet}{\text{N}}$$
 $\stackrel{\bullet}{\text{N}}$ $\stackrel{\bullet}{\text{PolyTHF}}$ $\stackrel{\bullet}{\text{N}}$ $\stackrel{\bullet$

 $M_{\rm w}$ = 5500, $M_{\rm n}$ = 3000, $M_{\rm w}/M_{\rm n}$ = 1.82

^aReaction procedures and conditions: stirring a CH_3CN (0.5 mL) solution containing **21** (0.2 mmol), polyTHF (1 equiv), and DBU (0.1 equiv) at 80 °C for 12 days.

CONCLUSIONS

Chemical conversion of TCE into valuable chemicals and polymers with low energy and emissions is an important issue in terms of sustainable organic synthesis. In the present study, we have developed in situ photo-on-demand synthesis of Nsubstituted NTCAs, which serve as blocked isocyanates, from TCE and amines. A variety of NTCAs could be directly synthesized upon photo-irradiation of a TCE solution containing an amine or its HCl salt under O2 bubbling at over 70 °C with a LPML. TCE underwent photochemical oxidation to afford TCAC, which then reacts in situ with the amine to afford the corresponding NTCA. Note that exhaust gas contains toxic COCl2 and HCl, which must be trapped with alcohol and aqueous alkaline solutions, respectively. Compared with the convenient NTCA synthesis with HCA, the present reaction has the clear advantage of being applicable to a wide variety of amines, even those having lower nucleophilicity such as fluorinated amines, amides, and amine HCl salts. The produced NTCAs could be converted to N-substituted ureas and carbamates through base-catalyzed condensation reactions with amines and alcohols, respectively, with the elimination of CHCl3. The newly synthesized fluorine-substituted NTCAs also underwent the reactions and enabled new transformations with a variety of nucleophiles to afford fluorine-containing chemicals and PUs. These reactions extended the utility of NTCAs as blocked isocyanates. The present chemical reaction is a simpler, safer,

and convenient method of converting TCE to valuable chemicals and PUs with less energy and chemical consumption and is expected to be applied to sustainable organic synthesis and chemical recycling of TCE.

EXPERIMENTAL SECTION

General Information. Unless otherwise noted, all reagents were purchased from commercial suppliers and used without further purification. 2,2,3,3,4,4,5,5-Octafluoro-1,6-diaminohexane hydrochloride was synthesized according to the literature method.²⁶ For column chromatography, Wakogel (60 N, particle size 38-100 μ m, silica gel, irregular) was used. For vacuum distillation, a glass tube oven (SIBATA SCIENTIFIC TECHNOLOGY, Model GTO-1000) was used with an oil rotary vacuum pump. ¹H and ¹³C NMR spectra were recorded on a Bruker AVANCE 400 spectrometer or a Bruker AVANCE 500 spectrometer, where chemical shifts (δ in ppm) were determined with respect to tetramethylsilane as an internal standard. 19F NMR spectra were recorded on a Bruker AVANCE 400 spectrometer, where chemical shifts (δ in ppm) were determined with respect to hexafluorobenzene as an external standard. Fourier transform infrared (FT-IR) spectra were recorded on a JASCO FT/IR 4700 equipped with an ATR PR0450-S, and samples were loaded neat. FAB mass spectrometry was performed on a IEOL IMS-BU30 LC Mate spectrometer with 3-nitrobenzyl alcohol as a matrix. Highresolution mass spectrometry (HRMS) was performed (in ESI) by the Kobe University mass spectral facility (Research Facility Center for Science and Technology) with a Thermo Scientific Orbitrap Exploris mass spectrometer. Size exclusion chromatography measurements were performed at 40 °C on TOHSOH TSKgel G5000H_{HR} and TSKgel G4000H_{HR} columns using a JASCO Type PU-2089 quaternary gradient pump, equipped with a JASCO Type RI-4030 refractive index detector with THF as an eluent. Melting points were recorded on a J-SCIENCE LAB RFS-10A melting point apparatus.

General Procedure for the Photochemical Synthesis of NTCAs from TCE and Amines or HCl Salts of Amines. A cylindrical flask (ø42 × 120 mm), equipped with a LPML (Sen Light Co., UVL20PH-6, 20 W, ø24 × 120 mm) and a magnetic stirring bar, was charged with 20 mL of TCE containing an amine or a HCl salt of an amine (3-40 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/min) under exposure to UV light for 1-3 h at 50-80 °C. The lamp was turned off, and the sample solution was stirred at 70-120 °C for 1-22 h. The resulting gas passed through the photoreactor must be washed with an aqueous alkaline solution at the trap system attached. After cooling the sample solution to room temperature, n-hexane was added to the sample solution to afford a precipitate, which was filtered by suction filtration, and dried under vacuum to afford the product. Otherwise, the sample solution was washed with water and extracted with CH₂Cl₂. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure to leave the product. The product was purified by recrystallization if necessary.

N-Hexyl-2,2,2-trichloroacetamide (1). A cylindrical flask (ϕ 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 1-hexylamine (2.7 mL, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/

min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. The sample solution was then washed with water and extracted with CH₂Cl₂. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure to afford N-hexyl-2,2,2trichloroacetamide as a colorless liquid in 81% yield (3.99 g, 16.2 mmol). 1 H NMR (500 MHz, CDCl₃, 293 K): δ /ppm 6.77 (br s, 1H, NH), 3.39 (q, J = 8.3 Hz, 2H, methylene), 1.62(quin, J = 8.0 Hz, 2H, methylene), 1.40-1.30 (m, 6H, methylene), 0.90 (t, J = 8.0 Hz, 3H, methyl); ¹³C NMR (125 MHz, CDCl₃, 293 K): δ/ppm 163.3, 92.5, 41.7, 31.3, 28.8, 26.3, 22.5, 14.0; IR (ATR) ν: 3331, 2930, 2859, 1760, 1694, 1523, 1466, 1247, 821, 675 cm⁻¹; FAB-MS m/z: [M + H]⁺ calcd for C₈H₁₅Cl₃NO, 246.02; found, 246.23; Anal. Calcd for C₈H₁₄Cl₃NO: C, 38.97; H, 5.72; N, 5.68. Found: C, 39.02; H, 5.60; N, 5.77.

N-Butyl-2,2,2-trichloroacetamide (2). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 1-butylamine (1.0 mL, 10 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/ min) under exposure to UV light for 2 h at 70 °C. The lamp was turned off, and the sample solution was stirred at 70 °C for 1 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. The sample solution was then washed with water and extracted with CH2Cl2. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure to leave N-butyl-2,2,2trichloroacetamide as a colorless liquid in 97% yield (2.12 g, 9.7 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. ²⁷¹H NMR (400 MHz, CDCl₃, 293 K): δ/ppm 6.71 (br s, 1H, NH), 3.39 (q, J = 6.7 Hz, 2H, methylene), 1.60 (quin, I = 3.2 Hz, 2H, methylene), 1.40 (sext, J = 7.6 Hz, 2H, methylene), 0.96 (t, J = 7.4 Hz, 3H, methyl); ¹³C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 161.9, 92.8, 41.2, 31.0, 19.9, 13.7. IR (ATR) ν: 3334, 2960, 2873, 1692, 1519, 818, 645 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + Na]⁺ calcd for C₆H₁₀Cl₃NONa, 239.9720; found, 239.9717.

N-Benzyl-2,2,2-trichloroacetamide (3). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing benzylamine (2.2 mL, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/ min) under exposure to UV light for 2 h at 50 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 1 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. The sample solution was then washed with water and extracted with CH2Cl2. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure to afford N-benzyl-2,2,2trichloroacetamide as a white solid in 60% yield (3.01 g, 12.0 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. ²⁸¹H NMR (400 MHz, CDCl₃, 293 K): δ/ppm 7.43–7.34 (m, 5H, phenyl), 6.96 (br s, 1H, NH), 4.59 (d, J = 5.6 Hz, 2H, methylene); ¹³C NMR (100 MHz, CDCl₃, 293 K): δ/ppm 161.9, 136.3, 129.0, 128.2, 127.7, 92.5,

45.3. IR (ATR) ν : 3264, 1684, 1528, 1357, 1237, 819, 756, 701, 648, 624, 592, 570 cm⁻¹; FAB-MS m/z: [M + H]⁺ calcd for C₉H₉Cl₃NO, 251.97; found, 252.26.

N-Cyclohexyl-2,2,2-trichloroacetamide (4). A cylindrical flask (\emptyset 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing cyclohexylamine (2.3 mL, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/ min) under exposure to UV light for 2 h at 70 °C. The lamp was turned off, and the sample solution was stirred at 70 $^{\circ}$ C for 2.5 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. The sample solution was then washed with water and extracted with CH₂Cl₂. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure to afford N-cyclohexyl-2,2,2-trichloroacetamide as a white solid in 85% yield (4.16 g, 17.0 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. 8b White solid, mp 98.0-100.0 °C. 1 H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 6.51 (br s, 1H, NH), 3.81-3.72 (m, 1H), 2.02-1.98 (m, 2H), 1.78-1.73 (m, 2H), 1.68–1.63 (m, 1H), 1.47–1.36 (m, 2H), 1.32–1.17 (m, 3H); 13 C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 160.9, 92.9, 50.5, 32.3, 25.3, 24.5. IR (ATR) ν: 3347, 2933, 2855, 1684, 1518, 1224, 1084, 816, 731, 687, 614 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + Na]⁺ calcd for C₈H₁₂Cl₃NONa, 265.9877; found, 265.9871.

2,2,2-Trichloro-1-(piperidin-1-yl)ethan-1-one (5). A cylindrical flask (ϕ 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing piperidine (1.98 mL, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/ min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. The sample solution was then washed with water and extracted with CH₂Cl₂. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure to afford 2,2,2-trichloro-1-(piperidin-1-yl)ethan-1-one as a colorless liquid in 86% yield (3.96 g, 17.2 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. 29 White solid, mp 41.0–44.5 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ / ppm 3.75 (br, 4H), 1.69 (br s, 6H); ¹³C NMR (100 MHz, CDCl₃, 293 K): δ/ppm 159.0, 93.4, 49.4, 47.9, 47.0, 25.6, 24.1. IR (ATR) ν: 3334, 2960, 2873, 1692, 1519, 1465, 1252, 819, 645 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + H]⁺ calcd for C₇H₁₁Cl₃NO, 229.9901; found, 229.9894.

N-Phenyl-2,2,2-trichloroacetamide (6). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing anilinium chloride (5.2 g, 40 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 3 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 80 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. After cooling the sample solution to room temperature, n-hexane was added to the sample solution to afford a

precipitate. It was filtered by suction filtration and dried under vacuum to afford *N*-phenyl-2,2,2-trichloroacetamide as a white solid in 59% yield (5.60 g, 23.5 mmol). 1 H and 13 C NMR spectra are in agreement with those reported in the literature. 8b1 H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 8.33 (br s, 1H, NH), 7.58 (dd, J = 6.8, 0.8 Hz, 2H, phenyl), 7.41 (t, J = 6.4 Hz, 2H, phenyl), 7.24 (t, J = 5.8 Hz, 1H, phenyl); 13 C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 159.2, 135.9, 129.3, 126.1, 120.3, 92.8; IR (ATR) ν : 3306, 1693, 1600, 1528, 1498, 1444, 1245, 877, 823, 813, 742, 686, 639 cm $^{-1}$; FAB-MS m/z: [M + H] $^+$ calcd for C₈H₇Cl₃NO, 237.96; found, 237.81.

N-4-Fluorophenyl-2,2,2-trichloroacetamide (7). A cylindrical flask (\emptyset 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 4-fluoroaniline (1.9 mL, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 1 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO₃ solution at the trap system attached. After cooling the sample solution to room temperature, *n*-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford N-4-fluorophenyl-2,2,2-trichloroacetamide as a white solid in 51% yield (2.60 g, 10.2 mmol). White solid, mp 87.3–88.1 °C. ¹H NMR (500 MHz, CDCl₃, 293 K): δ /ppm 8.36 (br s, 1H, NH), 7.56–7.53 (m, 2H, phenyl), 7.11–7.08 (m, 2H, phenyl); ¹³C NMR (125 MHz, CDCl₃, 293 K): δ /ppm 160.4 (d, ${}^{1}J_{C-F} = 239.5$ Hz), 159.4, 131.9 (d, ${}^{4}J_{C-F} = 2.8$ Hz), 122.4 (d, ${}^{3}J_{C-F} = 8.3$ Hz), 116.1 (d, ${}^{2}J_{C-F} = 22.8$ Hz), 92.7; ¹⁹F NMR (376 MHz, CDCl₃, 293 K): δ/ppm –115.2; IR (ATR) ν : 3303, 1692, 1524, 1507, 1410, 1223, 828, 816, 799, 638 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + Na]⁺ calcd for C₈H₅Cl₃FNONa, 277.9313; found, 277.9312.

N-3-Fluorophenyl-2,2,2-trichloroacetamide (8). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 3-fluoroaniline (3.8 mL, 40 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2.5 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO₃ solution at the trap system attached. After cooling the sample solution to room temperature, *n*-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford N-3-fluorophenyl-2,2,2-trichloroacetamide as a white solid in 51% yield (5.20 g, 20.3 mmol). White solid, mp 78.3–79.0 °C. ¹H NMR (500 MHz, CDCl₃, 293 K): δ/ppm 8.35 (br s, 1H, NH), 7.52 (dt, J = 10.5, 2.3 Hz, 1H, phenyl), 7.38-7.34 (m, 1H, phenyl), 7.25 (dd, J = 7.8, 1.8 Hz, 1H, phenyl), 6.95 (tdd, J = 8.2, 2.5, 0.8 Hz, 1H, phenyl); ¹³C NMR (125 MHz, CDCl₃, 293 K): δ /ppm 163.0 (d, ${}^{1}J_{C-F}$ = 245.0 Hz), 159.2, 137.4 (d, ${}^{3}J_{C-F}$ = 10.9 Hz), 130.5 (d, ${}^{3}J_{C-F}$ = 9.1 Hz), 115.7, 112.9 (d, ${}^{2}J_{C-F}$ = 21.0 Hz), 107.4 (d, ${}^{2}J_{C-F}$ = 26.5 Hz), 92.6; ¹⁹F NMR (376 MHz, CDCl₃, 293 K): δ /ppm -110.3; IR (ATR) ν: 3312, 1697, 1607, 1531, 1489, 1444, 1433, 1221, 841, 813, 773, 672, 640 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for $C_8H_5Cl_3FNONa$, 277.9313; found, 277.9312.

N-2-Fluorophenyl-2,2,2-trichloroacetamide (9). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 2-fluoroaniline (3.9 mL, 40 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2.5 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. After cooling the sample solution to room temperature, *n*-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford N-2-fluorophenyl-2,2,2-trichloroacetamide as a white solid in 85% yield (8.70 g, 34.0 mmol). ¹H NMR (400 MHz, DMSO- d_6 , 293 K): δ /ppm 11.03 (br s, 1H, NH), 7.60-7.53 (m, 2H, phenyl), 7.48-7.44 (m, 1H, phenyl), 7.06 (tdd, *J* = 8.4, 6.0, 0.9 Hz, 1H, phenyl); ¹³C NMR (100 MHz, DMSO- d_6 , 293 K): δ/ppm 161.8 (d, ${}^{1}J_{\text{C-F}}$ = 240.5 Hz), 159.7, 138.8 (d, ${}^{3}J_{C-F} = 11$ Hz), 130.5 (d, ${}^{3}J_{C-F} = 9.5$ Hz), 117.0 (d, ${}^{4}J_{C-F}$ = 2.9 Hz), 111.8 (d, ${}^{2}J_{C-F}$ = 21.1 Hz), 108.0 (d, ${}^{2}J_{C-F}$ = 26.3 Hz), 92.7; ${}^{19}F$ NMR (376 MHz, DMSO- d_6 , 293 K): δ /ppm -130.2; IR (ATR) ν : 3411, 1766, 1721, 1621, 1599, 1536, 1486, 1458, 1319, 1260, 1216, 1191, 1103, 882, 815, 750, 670, 579 cm⁻¹; FAB-MS m/z: [M + H]⁺ calcd for C₈H₆Cl₃FNO, 255.95; found, 255.69. Anal. Calcd for C₈H₅Cl₃FNO: C, 34.46; H, 1.97; N, 5.46. Found: C, 34.22; H, 2.09; N, 5.44.

N-Pentafluorophenyl-2,2,2-trichloroacetamide (10). A cylindrical flask (\emptyset 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing pentafluoroaniline (3.7 g, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. After cooling the sample solution to room temperature, *n*-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford N-pentafluorophenyl-2,2,2-trichloroacetamide as a white solid in 65% yield (4.20 g, 12.9 mmol). White solid, mp 115.3–117.3 °C. ¹H NMR (500 MHz, CDCl₃, 293 K): δ /ppm 7.94 (br s, 1H, NH); ¹³C NMR (125 MHz, CDCl₃, 293 K): δ /ppm 160.4, 144.6, 142.4, 142.0, 139.9, 139.2, 136.6, 110.2, 91.3; ¹⁹F NMR (376 MHz, CDCl₃, 293 K): δ/ppm -144.2, -153.4, -160.9; IR (ATR) ν : 3264, 1718, 1523, 1496, 1458, 1235, 1151, 1001, 965, 837, 818, 679, 617 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + Na]⁺ calcd for C₈HCl₃F₅NONa, 349.8936; found, 349.8933.

N-(2,2,2-Trichloroacetyl)benzamide (11). A cylindrical flask (ϕ 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing benzamide (2.4 g, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 1.5 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO₃ solution at the trap system attached. After cooling the sample solution to room temperature, n-hexane was added to the sample solution to afford a

precipitate. It was filtered by suction filtration and dried under vacuum to afford N-(2,2,2-trichloroacetyl)benzamide as a white solid in 23% yield (1.20 g, 4.5 mmol). 1 H and 13 C NMR spectra are in agreement with those reported in the literature. 18 White solid, mp 77.2–77.5 $^{\circ}$ C. 1 H NMR (500 MHz, CDCl₃, 293 K): δ /ppm 9.39 (br s, 1H, NH), 7.85 (dd, J = 8.5, 1.0 Hz, 2H, phenyl), 7.68 (tt, J = 7.5, 1.5 Hz, 1H, phenyl), 7.56 (t, J = 8.5 Hz, 2H, phenyl); 13 C NMR (125 MHz, CDCl₃, 293 K): δ /ppm 164.3, 157.6, 134.0, 132.1, 129.3, 127.9, 92.3; IR (ATR) ν : 3280, 1765, 1699, 1505, 1488, 1252, 1177, 1157, 1068, 824, 723, 710, 661, 605 cm $^{-1}$; FAB-MS m/z: [M + H] $^+$ calcd for C₉H₇Cl₃NO₂, 265.95; found, 265.74.

2,6-Difluoro-N-(2,2,2-trichloroacetyl)benzamide (12). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 2,6-difluorobenzamide (3.1 g, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/min) under exposure to UV light for 1 h at 50 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 1 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO₃ solution at the trap system attached. After cooling the sample solution to room temperature, n-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford 2,6-difluoro-N-(2,2,2-trichloroacetyl)benzamide as a white solid in 77% yield (4.60 g, 15.3 mmol). White solid, mp 37.8–39.1 °C. ¹H NMR (500 MHz, CDCl₃, 293 K): δ/ppm 9.26 (br s, 1H, NH), 7.55-7.49 (m, 1H, phenyl), 7.03 (t, J = 8.3 Hz, 2H, phenyl); 13 C NMR (100 MHz, CDCl₃, 293 K): δ/ppm 165.1, 164.9, 161.4 (d, ${}^{1}J_{C-F}$ = 254.4 Hz), 160.4 (d, ${}^{1}J_{C-F}$ = 253.7 Hz), 133.2 $(t, {}^{3}J_{C-F} = 10.9 \text{ Hz}), 112.5 \text{ (dd, } {}^{2}J_{C-F} = 22.6, 2.9 \text{ Hz}), 111.7 \text{ (t, }$ $^{2}J_{C-F}$ = 17.5 Hz), 90.3; ^{19}F NMR (376 MHz, CDCl₃, 293 K): δ/ppm –111.6; IR (ATR) ν : 3287, 3207, 1771, 1708, 1624, 1591, 1506, 1468, 1281, 1252, 1233, 1173, 1150, 1087, 1011, 839, 822, 794, 655, 582 cm⁻¹; FAB-MS m/z: [M + H]⁺ calcd for $C_9H_5Cl_3F_2NO_2$, 301.94; found, 301.71. Anal. Calcd for C₉H₄Cl₃F₂NO₂: C, 35.74; H, 1.33; N, 4.63. Found: C, 35.68; H, 1.35; N, 4.70.

N,N'-(Hexane-1,6-diyl)bis(2,2,2-trichloroacetamide) (13). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 1,6-diaminohexane (1.2 g, 10 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2.5 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. After cooling the sample solution to room temperature, n-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford N,N'-(hexane-1,6-diyl)bis(2,2,2-trichloroacetamide) as a white solid in 68% yield (2.80 g, 6.8 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature.³⁰ White solid, mp 153.4–153.6 °C. ¹H NMR (500 MHz, DMSO-d₆, 293 K): δ /ppm 9.00 (t, J = 5.5 Hz, 2H, NH), 3.44 (br s, 2H, methylene), 2.50 (quin, J = 1.8 Hz, 2H, methylene), 1.49 (t, J= 6.5 Hz, 4H, methylene), 1.33–1.25 (m, 4H, methylene); ¹³C NMR (125 MHz, DMSO- d_6 , 293 K): δ /ppm 161.3, 92.9, 40.5,

28.1, 25.6; IR (ATR) ν : 3318, 2953, 2926, 2858, 1696, 1528, 1439, 1293, 1263, 1219, 818, 739, 642 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + Na]⁺ calcd for $C_{10}H_{14}Cl_6N_2O_2Na$, 426.9079; found, 426.9075.

N,N'-((Ethane-1,2-diylbis(oxy))bis(ethane-2,1-diyl))bis-(2,2,2-trichloroacetamide) (14). A cylindrical flask (\emptyset 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 1,2-bis(2aminoethoxy)ethane (2.96 g, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O₂ (0.1 L/min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. The sample solution was then washed with water and extracted with CH2Cl2. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure to afford N,N'-((ethane-1,2-diylbis(oxy))bis(ethane-2,1-diyl))bis(2,2,2-trichloroacetamide) as a white solid in 56% yield (4.91 g, 11.2 mmol). White solid, mp 77.5–80.0 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ/ppm 7.14 (br s, 2H, NH), 3.67–3.64 (m, 8H, methylene), 3.60–3.56 (m, 4H, methylene); ¹³C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 162.0, 92.5, 70.2, 68.6, 41.0; IR (ATR) ν : 3361, 2952, 2871, 1686, 1513, 1434, 1244, 1091, 820, 734, 624 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + H]⁺ calcd for C₁₀H₁₅Cl₆N₂O₄, 436.9157; found, 436.9144.

N,N'-(4-Methyl-1,3-phenylene)bis(2,2,2-trichloroacetamide) (15). A cylindrical flask (ϕ 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 2,4-diaminotoluene (1.2 g, 10 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2.5 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. After cooling the sample solution to room temperature, n-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford N,N'-(4methyl-1,3-phenylene)bis(2,2,2-trichloroacetamide) as a white solid in 70% yield (2.90 g, 7.0 mmol). White solid, mp 208.9-209.2 °C. ¹H NMR (400 MHz, DMSO- d_6 , 293 K): δ/ppm 10.89 (s, 1H, NH), 10.65 (s, 1H, NH), 7.58-7.56 (m, 2H, phenyl), 7.34 (d, J = 8.0 Hz, 1H, phenyl), 2.19 (s, 3H, methyl); ¹³C NMR (125 MHz, DMSO- d_6 , 293 K): δ /ppm 160.5, 159.6, 135.3, 134.7, 131.5, 130.7, 120.2, 119.7, 92.9, 92.8, 16.7; IR (ATR) ν: 3273, 1697, 1613, 1497, 1274, 1230, 838, 812, 793, 753, 653, 597 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + Na]⁺ calcd for C₁₁H₈Cl₆N₂O₂Na, 432.8609; found, 432.8600.

N,N'-(Methylenebis(4,1-phenylene))bis(2,2,2-trichloroace-tamide) (16). A cylindrical flask (\emptyset 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 4,4'-diaminodiphenylmethane (4.0 g, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. After

cooling the sample solution to room temperature, n-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford N,N'-(methylenebis(4,1-phenylene))bis(2,2,2-trichloroacetamide) as a white solid in 85% yield (8.30 g, 16.9 mmol). White solid, mp 194.3–194.7 °C. ¹H NMR (400 MHz, DMSO- d_6 , 293 K): δ /ppm 10.78 (s, 2H, NH), 7.56 (d, J = 8.4 Hz, 4H, phenyl), 7.25 (d, J = 8.4 Hz, 4H, phenyl), 3.93 (s, 2H, methylene); ¹³C NMR (125 MHz, DMSO- d_6 , 293 K): δ /ppm 159.5, 138.2, 135.1, 129.2, 128.9, 121.5, 93.0; IR (ATR) ν : 3378, 3329, 1712, 1699, 1597, 1527, 1509, 1408, 1311, 1242, 883, 813, 730, 674, 591 cm $^{-1}$; HRMS (ESI orbitrap) m/z: [M + Na] $^+$ calcd for $C_{17}H_{12}Cl_6N_2O_2Na$, 508.8922; found, 508.8919.

2,2,2-Trichloro-N-methylacetamide (17). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing methylamine hydrochloride (1.35 g, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 21.5 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. The sample solution was then washed with water and extracted with CH₂Cl₂. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure to afford 2,2,2-trichloro-N-methylacetamide as a white solid in 68% yield (2.38 g, 13.5 mmol). White solid, mp 78.5-79.2 °C. ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. ²⁷ ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 6.77 (br s, 1H, NH), 3.00 (d, J = 4.8 Hz, 3H, methyl); 13 C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 162.7, 92.4, 28.1; IR (ATR) ν: 3367, 2944, 1758, 1688, 1513, 1408, 1253, 815, 611 cm⁻¹.

2,2,2-Trichloro-N-isopropylacetamide (18). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing isopropylamine hydrochloride (1.91 g, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 3 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. The sample solution was then washed with water and extracted with CH₂Cl₂. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure, and the residue was recrystallized with CH₂Cl₂ and n-hexane to afford 2,2,2-trichloro-N-isopropylacetamide as a white solid in 31% yield (1.24 g, 6.1 mmol). White solid, mp 81.5-82.5 °C. ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. ²⁹¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 6.45 (br s, 1H, NH), 4.11-4.03 (m, 1H), 1.27 (d, J = 6.8 Hz, 6H, methyl); 13 C NMR (100 MHz, CDCl₃, 293 K): δ/ppm 160.9, 92.8, 44.0, 22.1; IR (ATR) ν: 3309, 2979, 1683, 1525, 1252, 1148, 868, 819, 637 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for $C_5H_8Cl_3NONa$, 225.9564; found, 225.9563.

N-(*tert-Butyl*)-2,2,2-*trichloroacetamide* (19). A cylindrical flask (\emptyset 42 × 170 mm), equipped with a LPML and a magnetic

stirring bar, was charged with 20 mL (196 mmol) of TCE containing tert-butylamine hydrochloride (2.19 g, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 3 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO3 solution at the trap system attached. The sample solution was then washed with water and extracted with CH2Cl2. The combined organic layer was dried over anhydrous Na₂SO₄. The solvent was removed by evaporation under reduced pressure, and the residue was washed with n-hexane to afford N-(tert-butyl)-2,2,2-trichloroacetamide as a white solid in 71% yield (3.10 g, 14.3 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. White solid, mp 111.8–112.7 °C. 1 H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 6.48 (br s, 1H, NH), 1.43 (s, 9H, methyl); 13 C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 160.4, 93.3, 53.0, 28.0; IR (ATR) ν : 3353, 2979, 1697, 1519, 1364, 1270, 1214, 919, 820, 680, 568 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for C₆H₁₀Cl₃NONa, 239.9720; found, 239.9719.

2,2,2-Trichloro-N-(2,2,2-trifluoroethyl)acetamide (**20**). A cylindrical flask (ø42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 2,2,2-trifluoroethylamine hydrochloride (2.7 g, 20 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 1 h at 80 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO₃ solution at the trap system attached. After cooling the sample solution to room temperature, n-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford 2,2,2trichloro-N-(2,2,2-trifluoroethyl)acetamide as a white solid in 71% yield (3.50 g, 14.2 mmol). White solid, mp 64.1–66.5 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 6.98 (br s, 1H, NH), 4.04 (quin, J = 6.8 Hz, 2H, methylene); 13 C NMR (100 MHz, CDCl₃, 293 K): δ/ppm 162.4, 123.5 (q, ${}^{1}J_{C-F}$ = 221.5 Hz), 91.7, 42.5 (q, ${}^{2}J_{C-F} = 28.4 \text{ Hz}$); ${}^{19}F$ NMR (376 MHz, CDCl₃, 293 K): δ /ppm -72.2; IR (ATR) ν : 3331, 1703, 1672, 1532, 1424, 1397, 1274, 1236, 1158, 842, 823, 665, 601 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for C₄H₃Cl₃F₃NONa, 265.9125; found, 265.9120.

N,N'-(Octafluorohexane-1,6-diyl)bis(2,2,2-trichloroacetamide) (21). A cylindrical flask (ϕ 42 × 170 mm), equipped with a LPML and a magnetic stirring bar, was charged with 20 mL (196 mmol) of TCE containing 2,2,3,3,4,4,5,5-octafluorohexane-1,6-diamine hydrochloride (1.0 g, 3.0 mmol). An aluminum block bath was used to heat the sample solution. The sample solution was vigorously stirred upon bubbling with O_2 (0.1 L/min) under exposure to UV light for 2.5 h at 50 °C. The lamp was turned off, and the sample solution was stirred at 120 °C for 2 h. The resulting gas passed through the photoreactor was washed with aqueous NaHCO₃ solution at the trap system attached. After cooling the sample solution to room temperature, *n*-hexane was added to the sample solution to afford a precipitate. It was filtered by suction filtration and dried under vacuum to afford N,N'-(octafluorohexane-1,6diyl)bis(2,2,2-trichloroacetamide) as a white solid in 84% yield (1.40 g, 2.5 mmol). White solid, mp 197.4–197.6 °C. ¹H

NMR (500 MHz, DMSO- d_6 , 293 K): δ /ppm 9.65 (br s, 2H, NH), 4.05 (q, J = 8.3 Hz, 4H, methylene); 13 C NMR (125 MHz, DMSO- d_6 , 293 K): δ /ppm 162.5, 115.5, 110.8, 91.9, 40.4 (t, $^2J_{C-F}$ = 23.6 Hz); 19 F NMR (376 MHz, DMSO- d_6 , 293 K): δ /ppm −118.0, −123.3; IR (ATR) ν : 3315, 1706,1530, 1155, 1122, 832, 821, 632 cm $^{-1}$; HRMS (ESI orbitrap) m/z: [M + H] $^+$ calcd for C_{10} H $_7$ Cl $_6$ F $_8$ N $_2$ O $_2$, 548.8505; found, 548.8503.

Synthesis of N-Substituted Ureas with NTCAs and **Amines.** 1-Butyl-3-phenylurea (**U1**). To 10 mL of CH₃CN solution containing N-phenyl-2,2,2-trichloroacetamide (6) (0.48 g, 2.0 mmol) and butylamine (0.15 g, 2.0 mmol) was added DBU (0.15 mL, 1.0 mmol). The sample solution was stirred at 80 °C for 28 h. The solvent was removed by evaporation under reduced pressure. The residue was subjected to short alumina column chromatography with CH₂Cl₂ containing ~50% acetone as an eluent and then recrystallized with acetone and n-hexane to afford 1-butyl-3phenylurea as a white solid in 76% yield (0.29 g, 1.5 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature.³¹ White solid, mp 123.8-127.8 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 7.34–7.28 (m, 4H, phenyl), 7.10 (tt, J = 7.2, 1.6 Hz, 1H, phenyl), 6.37 (br s, 1H, NH), 4.79 (br s, 1H, NH), 3.25 (q, J = 6.7 Hz, 2H, methylene), 1.50 (quin, J = 7.3 Hz, 2H, methylene), 1.35 (sext, J = 7.4 Hz, 2H, methylene), 0.92 (t, J = 7.4 Hz, 3H, methyl); ¹³C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 155.9, 138.6, 129.3, 123.9, 121.3, 40.1, 32.2, 20.0, 13.8; IR (ATR) ν: 3381, 3191, 2958, 2870, 1552, 1316, 1230, 1035, 749 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for $C_{11}H_{16}N_2ONa$, 215.1155; found, 215.1150.

1-Benzyl-3-phenylurea (**U2**). To 10 mL of CH₃CN solution containing N-phenyl-2,2,2-trichloroacetamide (6) (0.48 g, 2.0 mmol) and phenylmethanol (0.23 mL, 2.2 mmol) was added DBU (0.15 mL, 1.0 mmol). The sample solution was stirred at 80 °C for 19 h. The solvent was removed by evaporation under reduced pressure. The residue was subjected to short alumina column chromatography with CH₂Cl₂ as an eluent and then recrystallized with CH₂Cl₂ and n-hexane to afford 1-benzyl-3phenylurea as a white solid in 99% yield (0.48 g, 2.0 mmol). H and ¹³C NMR spectra are in agreement with those reported in the literature.³¹ White solid, mp 170.5–172.0 °C. ¹H NMR (400 MHz, DMSO- d_{61} 293 K): δ/ppm 8.55 (s, 1H, NH), 7.39 (dd, J = 8.6, 1.0 Hz, 2H, phenyl), 7.34-7.29 (m, 4H, phenyl),7.26-7.19 (m, 3H, phenyl), 6.89 (tt, J = 7.6, 1.2 Hz, 1H, phenyl), 6.60 (t, J = 5.8 Hz, 1H, NH), 4.29 (d, J = 6.0 Hz, 2H, methylene); 13 C NMR (100 MHz, DMSO- d_6 , 293 K): δ /ppm 155.7, 140.9, 140.8, 129.1, 128.8, 127.6, 127.2, 121.6, 118.2, 43.2; IR (ATR) ν : 3303, 1544, 695 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for $C_{14}H_{14}N_2ONa$, 249.0998; found, 249.0992.

1-Cyclohexyl-3-phenylurea (U3). To 10 mL of $\rm CH_3CN$ solution containing N-phenyl-2,2,2-trichloroacetamide (6) (0.48 g, 2.0 mmol) and cyclohexanamine (0.23 mL, 2.0 mmol) was added DBU (0.15 mL, 1.0 mmol). The sample solution was stirred at 80 °C for 28 h. The solvent was removed by evaporation under reduced pressure. The residue was subjected to short alumina column chromatography with $\rm CH_2Cl_2$ containing ~50% acetone as an eluent and then recrystallized with acetone and n-hexane to afford 1-cyclohexyl-3-phenylurea as a white solid in 81% yield (0.36 g, 1.7 mmol). $^1\rm H$ and $^1\rm ^3C$ NMR spectra are in agreement with those reported

in the literature. ³¹ White solid, mp 188.0–189.2 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 7.34–7.27 (m, 4H, phenyl), 7.09 (tt, J = 7.2, 1.2 Hz, 1H, phenyl), 6.17 (br s, 1H, NH), 4.58 (br s, 1H, NH), 3.70–3.62 (m, 1H), 1.99–1.95 (m, 2H), 1.72–1.59 (m, 3H), 1.43–1.32 (m, 2H), 1.20–1.07 (m, 3H); ¹³C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 155.2, 138.8, 129.2, 123.5, 120.8, 48.9, 33.7, 25.5, 24.9; IR (ATR) ν : 3320, 2931, 2851, 1625, 1567, 1246, 893, 691 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + Na]⁺ calcd for C₁₃H₁₈N₂ONa, 241.1311; found, 241.1308.

1-Benzyl-3-(2,2,2-trifluoroethyl)urea (U4). To 10 mL of CH₃CN solution containing 2,2,2-trichloro-N-(2,2,2trifluoroethyl)acetamide (20) (0.59 g, 2.0 mmol) and phenylmethanamine (0.22 g, 2.0 mmol) was added DBU (0.07 mL, 0.5 mmol). The sample solution was stirred at 80 °C for 186 h. The solvent was removed by evaporation under reduced pressure. The residue was subjected to short alumina column chromatography with CH₂Cl₂ containing ~50% acetone as an eluent and then recrystallized with CH2Cl2 and n-hexane to afford 1-benzyl-3-(2,2,2-trifluoroethyl)urea as a white solid in 90% yield (0.42 g, 1.8 mmol). White solid, mp 141.0 °C. ¹H NMR (400 MHz, DMSO- d_6 , 293 K): δ/ppm 7.33-7.30 (m, 2H, phenyl), 7.25-7.21 (m, 3H, phenyl), 6.65 (t, J = 6.0 Hz, 1H, NH); 6.59 (t, J = 6.4 Hz, 1H, NH), 4.23 (d, J = 6.0 Hz, 1H, NH); 6.59 (t, J = 6.4 Hz, 1H, NH); 6.59 (t,J = 6.0 Hz, 2H, methylene), 3.88–3.79 (m, 2H, methylene); ¹³C NMR (100 MHz, DMSO- d_6 , 293 K): δ/ppm 157.3, 140.3, 128.1, 126.9, 126.6, 125.1 (q, ${}^{1}J_{C-F} = 277.7 \text{ Hz}$), 42.9, 40.5 (q, $^{2}J_{C-F}$ = 32.8 Hz); 19 F NMR (376 MHz, DMSO- d_{6} , 293 K): $\delta/$ ppm -71.7; IR (ATR) ν : 3336, 1637, 1583, 1295, 1241, 1152, 755, 697 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for C₁₀H₁₁F₃N₂ONa, 255.0716; found, 255.0706.

1-Cyclohexyl-3-(2,2,2-trifluoroethyl)urea (**U5**). To 10 mL of CH₃CN solution containing 2,2,2-trichloro-N-(2,2,2trifluoroethyl)acetamide (20) (0.49 g, 2.0 mmol) and cyclohexanamine (0.23 mL, 2 mmol) was added DBU (0.15 mL, 1.0 mmol). The sample solution was stirred at 80 °C for 25 h. The solvent was removed by evaporation under reduced pressure. The residue was subjected to short alumina column chromatography with CH₂Cl₂ containing ~50% acetone as an eluent and then recrystallized with acetone to afford 1cyclohexyl-3-(2,2,2-trifluoroethyl)urea as a white solid in 84% yield (0.38 g, 1.7 mmol). White solid, mp 144.0-148.5 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 4.74 (t, J = 6.0 Hz, 1H, NH), 4.51 (br, 1H, NH), 3.90–3.81 (m, 2H, methylene), 3.59-3.49 (m, 1H), 1.96-1.92 (m, 2H), 1.73-1.68 (m, 2H), 1.60-1.58 (m, 1H), 1.40-1.30 (m, 2H), 1.20-1.06 (m, 3H); 13 C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 157.0, 124.6 (q, $^{1}J_{C-F} = 277.1 \text{ Hz}$), 49.2, 41.5 (q, $^{2}J_{C-F} = 34.3 \text{ Hz}$), 33.7, 25.5, 24.9; ¹⁹F NMR (376 MHz, CDCl₃, 293 K): δ /ppm -73.3; IR (ATR) ν : 3338, 2944, 2863, 1631, 1297, 1155, 661 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + H]^+$ calcd for C₉H₁₅F₃N₂ONa, 247.1029; found, 247.1023.

1-Phenyl-3-(2,2,2-trifluoroethyl)urea (U6). To 10 mL of CH₃CN solution containing 2,2,2-trichloro-N-(2,2,2-trifluoroethyl)acetamide (20) (0.49 g, 2.0 mmol) and aniline (0.18 mL, 2.0 mmol) was added DBU (0.15 mL, 1 mmol). The sample solution was stirred at 80 °C for 23 h. It was then washed with 1 M HCl aq and extracted with CH₂Cl₂ and water. The combined organic layer was dried over anhydrous Na₂SO₄ and evaporated to dryness under reduced pressure. The residue was recrystallized with toluene and n-hexane to afford 1-phenyl-3-(2,2,2-trifluoroethyl)urea as a white solid in

47% yield (0.21 g, 0.9 mmol). White solid, mp 168.0–169.5 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 7.36 (td, J = 8.0, 2.0 Hz, 2H, phenyl), 7.29 (dd, J = 8.8, 1.4 Hz, 2H, phenyl), 7.17 (tt, J = 7.6, 1.2 Hz, 1H, phenyl), 6.41 (br s, 1H, NH), 5.00 (br s, 1H, NH), 3.97–3.89 (m, 2H, methylene); ¹³C NMR (100 MHz, DMSO- d_6 , 293 K): δ /ppm 155.2, 140.3, 129.2, 125.6 (q, $^1J_{\text{C-F}}$ = 277.7 Hz), 122.2, 118.5, 40.7 (q, $^2J_{\text{C-F}}$ = 32.8 Hz); ¹³F NMR (376 MHz, CDCl₃, 293 K): δ /ppm –71.5; IR (ATR) ν : 3323, 2958, 1643, 1597, 1440, 1240, 1151, 1021, 829, 762, 665 cm $^{-1}$; HRMS (ESI orbitrap) m/z: [M + H] $^+$ calcd for C₉H₉F₃N₂ONa, 241.0559; found, 241.0551.

Synthesis of N-Substituted Ureas with NTCAs and **Amides.** *N-(Phenylcarbamoyl)benzamide* (*U7*). *N-Phenyl-*2,2,2-trichloroacetamide (6) (1.19 g, 5.0 mmol) was added to a stirred suspension of benzamide (0.61 g, 5.0 mmol) and powdered NaOH (0.5 g, 12.5 mmol) in 5 mL of DMSO. The sample solution was stirred at 80 °C for 0.5 h. After cooling the sample solution to room temperature, it was poured into 10 mL of water. The resulting sample solution was acidified to pH ~ 2 with concd H₂SO₄. The precipitated product was filtered by suction filtration and dried under vacuum to afford the product. The crude product was recrystallized from acetone and n-hexane to afford N-(phenylcarbamoyl)benzamide in 44% yield (0.53 g, 2.2 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. 181H NMR (400 MHz, CDCl₃, 293 K): δ/ppm 10.94 (br s, 1H, NH), 9.59 (br s, 1H, NH), 8.04 (dd, *J* = 6.0, 1.2 Hz, 2H, phenyl), 7.65 (t, J = 7.2 Hz, 1H, phenyl), 7.60 (d, J = 8.0 Hz, 2H, phenyl), 7.53 (t, J = 8.0 Hz, 2H, phenyl), 7.37 (t, J = 8.0 Hz, 2H, phenyl),7.16 (t, J = 7.2 Hz, 1H, phenyl); ¹³C NMR (100 MHz, CDCl₃, 293 K): δ/ppm 168.6, 151.9, 137.2, 133.4, 132.1, 129.0, 128.9, 128.0, 124.5, 120.5; IR (ATR) ν: 3236, 1693, 1597, 1560, 1445, 1273, 1228, 919, 701 cm⁻¹.

N,N'-Carbonyldibenzamide (**U8**). N-(2,2,2-Trichloroacetyl)benzamide (11) (0.33 g, 1.25 mmol) was added to a stirred suspension of benzamide (0.15 g, 1.25 mmol) and powdered NaOH (0.13 g, 3.13 mmol) in 2.5 mL of DMSO. The sample solution was stirred at 80 °C for 0.5 h. After cooling the sample solution to room temperature, it was poured into 10 mL of water. The resulting sample solution was acidified to pH ~ 2 with concd H₂SO₄. The precipitated product was filtered by suction filtration and dried under vacuum to afford the product. The crude product was recrystallized from THF and n-hexane to afford N,N'carbonyldibenzamide in 35% yield (0.12 g, 0.5 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. 18 White solid, mp 124 °C. 1H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 7.98 (d, J = 7.2 Hz, 4H, phenyl), 7.67 (tt, *J* = 7.6, 1.2 Hz, 2H, phenyl), 7.57 (td, *J* = 7.2, 1.6 Hz, 4H, phenyl); ¹³C NMR (100 MHz, DMSO- d_{6} , 293 K): δ /ppm 166.7, 148.9, 133.2, 132.4, 128.8, 127.9; IR (ATR) ν: 3281, 1765, 1699, 1505, 1262, 1180, 1069, 834, 710, 607 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + H]^+$ calcd for $C_{15}H_{13}N_2O_{3}$ 269.0921; found, 269.0917.

N-((2,2,2-Trifluoroethyl)carbamoyl)benzamide (U9). 2,2,2-Trichloro-N-(2,2,2-trifluoroethyl)acetamide (20) (0.61 g, 2.5 mmol) was added to a stirred suspension of benzamide (0.30 g, 2.5 mmol) and powdered NaOH (0.25 g, 6.25 mmol) in 2.5 mL of DMSO. The sample solution was stirred at 80 °C for 0.5 h. After cooling the sample solution to room temperature, it was poured into 10 mL of water. The resulting sample solution was acidified to pH \sim 2 with concd H_2SO_4 . The precipitated

product was filtered by suction filtration and dried under vacuum to afford the product. The crude product was recrystallized from THF and *n*-hexane to afford *N*-((2,2,2-trifluoroethyl)carbamoyl)benzamide in 42% yield (0.26 g, 1.11 mmol). White solid, mp 197.0–201.0 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 9.30 (br s, 1H, NH), 9.21 (br, 1H, NH), 7.94 (dt, J = 8.4, 1.6 Hz, 2H, phenyl), 7.63 (tt, J = 7.6, 1.4 Hz, 1H, phenyl), 7.51 (tt, J = 8.4, 1.6 Hz, 2H, phenyl), 4.07–3.98 (m, 2H, methylene); ¹³C NMR (100 MHz, DMSO- d_6 , 293 K): δ /ppm 168.4, 153.9, 132.9, 132.2, 128.5, 128.2, 124.8 (q, $^1J_{C-F}$ = 277.1 Hz), 40.7 (q, $^2J_{C-F}$ = 33.6 Hz); ¹°F NMR (376 MHz, CDCl₃, 293 K): δ /ppm −72.6; IR (ATR) ν : 3294, 1709, 1667, 1537, 1470, 1275, 1222, 1147, 695 cm $^{-1}$; HRMS (ESI orbitrap) m/z: [M + Na] $^+$ calcd for C₁₀H₉F₃N₂O₂Na, 269.0508; found, 269.0502.

1,3-Diphenylurea (U10). N-Phenyl-2,2,2-trichloroacetamide (6) (0.60 g, 2.5 mmol) was added to a stirred suspension of aniline (0.24 g, 2.5 mmol) and powdered NaOH (0.25 g, 6.25 mmol) in 2.5 mL of DMSO. The sample solution was stirred at 80 °C for 7.5 h. After cooling the sample solution to room temperature, it was poured into 10 mL of water. The resulting sample solution was acidified to pH ~ 2 with concd H₂SO₄. The precipitated product was filtered by suction filtration and dried under vacuum to afford the product. The crude product was recrystallized from THF and n-hexane to afford 1,3diphenylurea in 68% yield (0.36 g, 1.7 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. 8b1 H NMR (400 MHz, DMSO- d_6 , 293 K): δ /ppm 8.64 (s, 2H, NH), 7.45 (dd, *J* = 8.8, 1.2 Hz, 4H, phenyl), 7.28 (tt, I = 8.0, 2.0 Hz, 4H, phenyl), 6.97 (tt, I = 6.8, 1.2 Hz, 2H, phenyl); 13 C NMR (100 MHz, DMSO- d_6 , 293 K): δ /ppm 153.0, 140.2, 129.3, 122.3, 118.7; IR (ATR) ν: 3291, 1626, 1406, 1207, 735 cm⁻¹.

1-Phenyl-3-(4-fluorophenyl)urea (**U11**). N-Phenyl-2,2,2trichloroacetamide (6) (0.60 g, 2.5 mmol) was added to a stirred suspension of 4-fluoro-benzenamine (0.28 g, 2.5 mmol) and powdered NaOH (0.25 g, 6.25 mmol) in 2.5 mL of DMSO. The sample solution was stirred at 80 °C for 19 h. After cooling the sample solution to room temperature, it was poured into 10 mL of water. The resulting sample solution was acidified to pH ~ 2 with concd H₂SO₄. The precipitated product was filtered by suction filtration and dried under vacuum to afford the product. The crude product was recrystallized from THF and n-hexane to afford 1-phenyl-3-(4-fluorophenyl)urea in 78% yield (0.45 g, 2.0 mmol). White solid, mp 248.4-250.5 °C. ¹H NMR (400 MHz, DMSO-d₆, 293 K): δ /ppm 8.69 (s, 1H, NH), 8.65 (s, 1H, NH), 7.48– 7.44 (m, 4H, phenyl), 7.28 (t, J = 7.2 Hz, 2H, phenyl), 7.12 (t, J = 5.2 Hz, 2H, phenyl), 6.97 (t, J = 7.6 Hz, 1H, phenyl); ¹³C NMR (100 MHz, DMSO- d_6 , 293 K): δ/ppm 157.2 (d, $^1J_{\text{C-F}}$ = 236.9 Hz), 152.5, 139.6, 135.9, 128.7, 121.7, 119.9, 118.1 (d, ${}^{3}J_{C-F} = 5.8 \text{ Hz}$), 115.2, (d, ${}^{2}J_{C-F} = 21.9 \text{ Hz}$); ${}^{19}F \text{ NMR}$ (376) MHz, DMSO- d_6 , 293 K): δ/ppm -121.6; IR (ATR) ν : 3291, 1626, 1556, 1506, 1443, 1293, 1207, 831, 735, 634 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + K]^+$ calcd for $C_{13}H_{12}FN_2OK$, 269.0487; found, 271.0646.

1-Phenyl-3-(2,2,2-trifluoroethyl)urea (06). 2,2,2-Trichloro-N-(2,2,2-trifluoroethyl)acetamide (0) (0.31 g, 1.25 mmol) was added to a stirred suspension of bezenamine (0.23 mL, 2.5 mmol) and powdered NaOH (0.25 g, 6.25 mmol) in 2.5 mL of DMSO. The sample solution was stirred at 80 °C for 23 h. After cooling the sample solution to room temperature, it was poured into 10 mL of water. The resulting sample solution was

acidified to pH \sim 2 with concd H₂SO₄. The precipitated product was filtered by suction filtration and dried under vacuum to afford the product. The crude product was recrystallized from toluene to afford 1-phenyl-3-(2,2,2-trifluoroethyl)urea in 9% yield (0.02 g, 0.1 mmol).

Synthesis of Carbamates with NTCAs and Alcohols. Benzyl Phenylcarbamate (**Cm1**). To 10 mL of CH₃CN solution containing N-phenyl-2,2,2-trichloroacetamide (6) (0.48 g, 2.0 mmol) and benzyl alcohol (0.23 mL, 2.2 mmol) was added DBU (0.15 mL, 1.0 mmol). The sample solution was stirred at 80 °C for 67 h. It was then washed with 1 M HCl aq and extracted with CHCl3 and water. The combined organic layer was dried over anhydrous Na2SO4 and evaporated to dryness under reduced pressure. The residue was recrystallized with CHCl₃ and n-hexane to afford benzyl phenylcarbamate as a white solid in 88% yield (0.40 g, 1.75 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature.³²¹H NMR (400 MHz, CDCl₃, 293 K): δ/ppm 7.40–7.29 (m, 9H, phenyl), 7.07 (tt, J = 7.2, 1.2 Hz, 1H, phenyl), 6.65 (br s, 1H, NH), 5.21 (s, 2H, methylene); 13 C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 153.3, 137.7, 136.0, 129.0, 128.6, 128.3, 128.3, 123.5, 118.7, 67.0; FAB-MS m/z: [M + H]⁺ calcd for C₁₄H₁₄NO₂, 228.10; found, 227.60.

Hexyl Phenylcarbamate (Cm2). To 10 mL of CH3CN solution containing N-phenyl-2,2,2-trichloroacetamide (6) (0.72 g, 3.0 mmol) and 1-hexanol (0.45 mL, 3.6 mmol) was added DBU (0.23 mL, 1.5 mmol). The sample solution was stirred at 80 °C for 16 h. It was then washed with 1 M HCl aq and extracted with CHCl₂ and water. The combined organic layer was dried over anhydrous Na2SO4 and evaporated to dryness under reduced pressure. The residue was recrystallized with CHCl₃ and n-hexane to afford hexyl phenylcarbamate as a white solid in 70% yield (0.46 g, 2.1 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. ³³¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 7.38 (d, J = 8.4 Hz, 2H, phenyl), 7.29 (t, J = 7.6 Hz, 2H, phenyl), 7.05 (tt, J = 7.2, 1.2 Hz, 1H, phenyl), 6.69 (br s, 1H, NH), 4.15 (t, J = 6.8 Hz, 2H, methylene), 1.65 (quin, J = 7.2Hz, 2H, methylene), 1.38-1.29 (m, 6H, methylene), 0.90 (t, J = 6.8 Hz, 3H, methyl); ¹³C NMR (100 MHz, CDCl₃, 293 K): δ/ppm 153.8, 138.0, 129.0, 123.3, 118.6, 65.4, 31.5, 28.9, 25.5, 22.6, 14.0; IR (ATR) ν: 3305, 2955, 2930, 2858, 1704, 1599, 1541, 1500, 1443, 1313, 1220, 1084, 1066, 751, 691 cm⁻¹; FAB-MS m/z: $[M + H]^+$ calcd for $C_{13}H_{20}NO_2$, 222.15; found, 221.59.

Benzyl Benzylcarbamate (Cm3). To 10 mL of CH3CN solution containing N-benzyl-2,2,2-trichloroacetamide (3) (0.51 g, 2.0 mmol) and benzyl alcohol (0.23 mL, 2.2 mmol) was added DBU (0.15 mL, 1.0 mmol). The sample solution was stirred at 80 °C for 16 h. It was then washed with 1 M HCl aq and extracted with CHCl₃ and water. The combined organic layer was dried over anhydrous Na2SO4 and evaporated to dryness under reduced pressure. The residue was recrystallized with CHCl₃ and n-hexane to afford benzyl benzylcarbamate as a white solid in 77% yield (0.36 g, 1.5 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature.³⁴ White solid, mp 170.5-172.0 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 7.37–7.28 (m, 10H, phenyl), 5.14 (s, 2H, methylene), 5.05 (br s, 1H, NH), 4.40 (d, J = 6.0 Hz, 2H, methylene); ¹³C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 162.0, 138.4, 136.4, 129.0, 128.7, 128.6, 128.2, 127.8, 127.5, 66.9, 45.3; IR (ATR) ν : 3319, 1684,

1541, 1494, 1453, 1255, 1145, 1051, 1003, 692 cm⁻¹; FAB-MS m/z: [M + H]⁺ calcd for C₁₅H₁₆NO₂, 242.12; found, 242.54. Benzyl (2,2,2-Trifluoroethyl)carbamate (**Cm4**). To 10 mL of CH₃CN solution containing 2,2,2-trichloro-N-(2,2,2trifluoroethyl)acetamide (20) (0.59 g, 2.0 mmol) and benzyl alcohol (0.23 mL, 2.2 mmol) was added DBU (0.15 mL, 1.0 mmol). The sample solution was stirred at 80 °C for 67 h. It was then washed with 1 M HCl aq and extracted with CHCl₃ and water. The combined organic layer was dried over anhydrous Na₂SO₄ and evaporated to dryness under reduced pressure. The residue was recrystallized with CHCl₃ and nhexane to afford benzyl(2,2,2-trifluoroethyl)carbamate as a white solid in 91% yield (0.42 g, 1.82 mmol). White solid, mp 141.5–141.7 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 7.40-7.32 (m, 5H, phenyl), 5.15 (s, 2H, methylene), 5.05 (br s, 1H, NH), 3.84 (quin, J = 9.6 Hz, 2H, methylene); 13 C NMR (100 MHz, CDCl₃, 293 K): δ/ppm 156.0, 135.8, 128.6, 128.4, 128.3, 124.1 (q, ${}^{1}J_{C-F} = 277.0 \text{ Hz}$), 67.6, 42.7 (q, ${}^{2}J_{C-F} = 44.1$ Hz); 19 F NMR (376 MHz, CDCl₃, 293 K): δ /ppm -73.3; IR (ATR) ν: 3335, 3034, 2949, 1637, 1582, 1524, 1295, 1151, 835, 756, 666 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + H]⁺ calcd for C₁₀H₁₁F₃NO₂, 234.0736; found, 233.1544.

Ethane-1,2-diyl Bis(phenylcarbamate) (Cm5). To 5 mL of CH₃CN solution containing N-phenyl-2,2,2-trichloroacetamide (6) (0.48 g, 2.0 mmol) and EG (0.06 mL, 1.0 mmol) was added DBU (0.15 mL, 1.0 mmol). The sample solution was stirred at 80 °C for 65 h. The solvent was removed by evaporation under reduced pressure. The residue was subjected to short alumina column chromatography with CH₂Cl₂ containing ~50% acetone as an eluent and then recrystallized with CH₂Cl₂ and n-hexane to afford ethane-1,2diyl bis(phenylcarbamate) as a white solid in 73% yield (0.44 g, 1.5 mmol). White solid, mp 145.9-148.5 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 7.39–7.29 (m, 8H, phenyl); 7.08 (tt, J = 7.2, 1.2 Hz, 2H, phenyl), 6.69 (br s, 2H, NH), 4.43 (s, 4H, methylene); 13 C NMR (100 MHz, CDCl₃, 293 K): $\delta/$ ppm 153.1, 137.6, 129.1, 123.7, 118.8, 63.3; IR (ATR) ν: 3343, 2972, 1708, 1596, 1528, 1445, 1299, 1216, 1073, 903, 739, 689, 617 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for C₁₆H₁₆N₂O₄Na, 323.1002; found, 323.0996.

Hexane-1,6-diyl Bis((2,2,2-trifluoroethyl)carbamate) (Cm6). To 5 mL of CH₃CN solution containing 2,2,2trichloro-N-(2,2,2-trifluoroethyl)acetamide (20) (0.24 g, 1 mmol) and HD (0.06 g, 0.5 mmol) was added DBU (0.07 mL, 0.5 mmol). The sample solution was stirred at 80 °C for 44 h. It was then washed with 1 M HCl ag and extracted with CH₂Cl₂ and water. The combined organic layer was dried over anhydrous Na₂SO₄ and evaporated to dryness under reduced pressure. The residue was recrystallized with CH2Cl2 and nhexane to afford hexane-1,6-diyl bis((2,2,2-trifluoroethyl)carbamate) as a white solid in 48% yield (0.18 g, 0.49 mmol). ¹H and ¹³C NMR spectra are in agreement with those reported in the literature. 35 White solid, mp 105.7–108.4 °C. 1 H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 5.01 (br s, 2H, NH), 4.11 (t, J = 6.4 Hz, 4H, methylene), 3.82 (quin, J = 8.8Hz, 4H, methylene), 1.64 (quin, J = 6.4 Hz, 4H, methylene), 1.39 (quin, J = 3.6 Hz, 4H, methylene); ¹³C NMR (100 MHz, DMSO- d_6 , 293 K): δ /ppm 157.0, 125.3 (q, ${}^{1}J_{C-F} = 277.8 \text{ Hz}$), 64.9, 42.1 (q, ${}^{2}J_{C-F} = 33.6 \text{ Hz}$), 28.9, 25.4; ${}^{19}F$ NMR (376 MHz, CDCl₃, 293 K): δ/ppm -73.4; IR (ATR) ν : 3297, 3079, 2937, 2863, 1696, 1546, 1251, 1146, 1021, 975, 668 cm⁻¹; HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for $C_{12}H_{18}F_6N_2O_4Na$, 391.1063; found, 391.1052.

Dibenzyl (Methylenebis(4,1-phenylene))dicarbamate (Cm7). To 10 mL of CH3CN solution containing N,N'-(methylenebis(4,1-phenylene))bis(2,2,2-trichloroacetamide) (17) (0.49 g, 1.0 mmol) and benzyl alcohol (0.26 mL, 2.5 mmol) was added DBU (0.15 mL, 1.0 mmol). The sample solution was stirred at 80 °C for 65 h. The solvent was removed by evaporation under reduced pressure. The residue was subjected to short alumina column chromatography with CH₂Cl₂ containing ~50% acetone as an eluent and then recrystallized with THF and n-hexane to afford dibenzyl-(methylenebis(4,1-phenylene))dicarbamate as a white solid in 30% yield (0.16 g, 0.34 mmol). White solid, mp 183.0-184.0 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 7.49 (d, J =6.8 Hz, 2H, phenyl), 7.41–7.30 (m, 10H, phenyl), 7.20 (d, *J* = 8.8 Hz, 2H, phenyl), 7.10 (dd, J = 8.4, 2.8 Hz, 4H, phenyl), 6.61 (br s, 2H, NH), 5.20 (s, 4H, methylene), 3.94 (s, 2H, methylene); 13 C NMR (100 MHz, CDCl₃, 293 K): δ/ppm 159.1, 139.2, 136.0, 134.0, 129.7, 129.5, 128.6, 128.3, 120.5, 67.0, 40.6; IR (ATR) ν: 3341, 2897, 1803, 1695, 1632, 1591, 1535, 1413, 1308, 1220, 1156, 1061, 891, 818, 736, 695 cm⁻¹. HRMS (ESI orbitrap) m/z: $[M + Na]^+$ calcd for C₂₉H₂₆N₂O₄Na, 489.1785; found, 489.1775.

Dibenzyl(2,2,3,3,4,4,5,5-octafluorohexane-1,6-diyl)dicarbamate (Cm8). To 1 mL of CH₃CN solution containing *N*,*N*′-(2,2,3,3,4,4,5,5-octafluorohexane-1,6-diyl)bis(2,2,2-trichloroacetamide) (22) (0.1 g, 0.18 mmol) and benzyl alcohol (0.02 mL, 0.2 mmol) was added DBU (0.01 mL, 0.09 mmol). The sample solution was stirred at 80 °C for 23 h. The solvent was removed by evaporation under reduced pressure. The residue was subjected to short alumina column chromatography with CH₂Cl₂ containing ~50% acetone as an eluent and then recrystallized with CH2Cl2 and n-hexane to afford dibenzyl(2,2,3,3,4,4,5,5-octafluorohexane-1,6-diyl)dicarbamate as a white solid in 85% yield (0.09 g, 0.17 mmol). White solid, mp 155.0–156.5 °C. ¹H NMR (400 MHz, CDCl₃, 293 K): δ / ppm 7.39-7.32 (m, 10H, phenyl), 5.15 (s, 4H, methylene), 5.05 (t, J = 5.6 Hz, 2H, NH), 3.96-3.87 (m, 4H, methylene); 13 C NMR (100 MHz, DMSO- d_6 , 293 K): δ /ppm 156.4, 136.5, 128.3, 127.9, 127.8, 65.9, 40.4 (t, ${}^{2}J_{C-F} = 20.4 \text{ Hz}$); ${}^{19}F \text{ NMR}$ (376 MHz, CDCl₃, 293 K): $\delta/\text{ppm} - 119.0$, -123.6; IR (ATR) ν: 3331, 3071, 2959, 1697, 1547, 1427, 1264, 1127, 1026, 811, 734 cm⁻¹; HRMS (ESI orbitrap) m/z: [M + Na]⁺ calcd for C₂₂H₂₀F₈N₂O₄Na, 551.1188; found, 551.1172.

PU from N,N'-(Octafluorohexane-1,6-diyl)bis(2,2,2-trichloroacetamide) and PolyTHF. A screw cap test tube (ø13 × 100 mm) containing a magnetic stirring bar was charged with 0.5 mL of CH₃CN containing N,N'-(octafluorohexane-1,6-diyl)bis(2,2,2-trichloroacetamide) (22) (110 mg, 0.2) mmol) and 1.0 equiv of polyTHF ($M_n = 250$) (50 mg). DBU (3 mg, 0.02 mmol) was added to the sample solution and stirred for 12 days at 80 °C in an aluminum block bath. The sample solution was evaporated under reduced pressure. The residue was reprecipitated with CH₂Cl₂ and n-hexane and then dried under reduced pressure at 100 °C for 2 h to afford the PU quantitatively as a brown oil. ¹H NMR (400 MHz, CDCl₃, 293 K): δ /ppm 10.41, 7.03, 5.64 (br s, 2H), 4.12 (br s, 4H), 3.88 (br s, 4H), 3.64 (br s, 1H), 3.50–3.42 (m, 14H), 3.24, 2.86 (br s, 1H), 2.36 (br s, 1H), 2.01 (br s, 1H), 1.73-1.62 (m, 20H); 13 C NMR (100 MHz, CDCl₃, 293 K): δ /ppm 166.3, 156.6, 70.8, 70.6, 70.1, 65.6, 54.4, 48.7, 41.2, 38.1, 29.0, 26.9, 26.7, 26.4, 26.0, 25.8, 23.9, 19.4; ¹⁹F NMR (376 MHz, CDCl₃, 293 K): δ/ppm -118.1, -119.1, -123.7, -129.1, 152.6; IR (ATR) ν: 3316, 2942, 2863, 2252, 1723, 1650, 1539,

1254, 1164, 1107 cm⁻¹; $M_{\rm w} = 5500$, $M_{\rm n} = 3000$, $M_{\rm w}/M_{\rm n} = 1.83$.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.2c07233.

Experimental procedures and copies of ¹H and ¹³C NMR spectra (PDF)

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