

PDF issue: 2025-12-14

Synthesis and properties of polythiophenes bearing alkylsulfonic acid esters at the side chain

Kuwayama, Aika ; Yamamoto, Sonoka ; Sakagami, Yuma ; Yamagishi, Mizuho ; Okano, Kentaro ; Horie, Masaki ; Funahashi, Masahiro ; Mori, Atsunori

(Citation)

Polymer Chemistry, 15(16):1635-1641

(Issue Date) 2024-04-28

(Resource Type)
journal article

(Version)

Accepted Manuscript

(Rights)

© Royal Society of Chemistry 2024

(URL)

https://hdl.handle.net/20.500.14094/0100488827



ARTICLE

Synthesis and properties of polythiophene bearing an alkylsulfonic acid ester at the side chain

Received 00th January 20xx, Accepted 00th January 20xx

DOI: 10.1039/x0xx00000x

Aika Kuwayama,^a Sonoka Yamamoto,^a Yuma, Sakagami,^a Mizuho Yamagishi,^a Kentaro Okano,^a Masaki Horie,^b Masahiro Funahashi,^c and Atsunori Mori^{ad*}

Introduction of an alkylsulfonic acid moiety into the side chain of polythiophene was carried out. Synthesis of 2,5-dihalothiophene bearing an alkylsulfonate group at the 3-position was performed. The reaction of 2-chloro-5-iodothiophene with a Grignard reagent to form organometallic monomer of the corresponding thiophene followed by nickel(II)-catalyzed cross-coupling polymerization lead to head-to-tail-type regioregular polythiophene. The ester group at the side chain was converted into alkali metal sulfonate by treatment with NaI or metal hydroxides (Li, Na, K). The obtained metal salts were successfully transformed to sulfonic acid by the treatment with ion exchange resin. The electric conductivity of the regioregular polythiophene bearing sulfonic acid was remarkably improved ca. 10^2 times from the corresponding metal salts. (10^6 times higher than sulfonate ester)

Introduction

Polythiophenes have attracted much attention as advanced materials showing a variety of optoelectronic performances such as electronic conductivity, semi-conductivity, application to solar cells, etc. $^{1-3}$ In particular, poly-3-substituted alkyl thiophenes (P3RT) which regioregularity is controlled as a headto-tail (HT) manner are shown to exhibit superior performances as materials⁴ and synthetic methodology to prepare such regioregularity efficiently has been extensively developed to date.5-9 We have also been engaged in the development of effective and practical synthesis of regionegular polythiophene by a deprotonative metalation with 2-halo-3-substituted thiophene and thus metalated thiophene has been employed for the nickel-catalyzed cross-coupling polymerization. 10-13 In addition to the study on the preparative synthetic methodology, design of the side-chain structure of polythiophene (side-chain functionalization) is also a significant issue for the development of advanced materials. We have shown that the modification of the side chain suggests an additional functionality of polythiophene.¹⁴ (Chart 1) We have reported, for example, that the introduction of an oligosiloxane moiety remarkably improved the solubility of polythiophene (A) in a hydrocarbon solvent. $^{15-17}$ We have recently revealed that polythiophene bearing benzene sulfonic acid 2,2-dimethylpropyl ester is

successfully synthesized by nickel-catalyzed cross-coupling polymerization and the thin film of thus obtained polymer expresses thermally-induced self-doping by leading to polymer (B) only by heating without use of any additional additives. 18-20 Although the self-doping brought about the electric conductivity of polythiophene, its performance was lower than that of existing HT-P3RT probably because of the steric bulkiness of the benzene $ring^{21,22}$ Accordingly, we considered that further design of the side-chain structure of benzene sulfonate at the polythiophene and envisaged to switch benzene sulfonate to alkyl sulfonate shown as C, which would suggest less steric bulkiness. Herein, we wish to report that regioregular HT-type polythiophene bearing alkylsulfonate at the side chain is successfully synthesized by the GRIM (Grignard polymerization.²³ metathesis)-type The obtained polythiophene is shown to be transformed into metal sulfonate, which is further transformed into the corresponding sulfonic acid by the treatment with ion exchange resin. The thin film of the obtained polythiophene is also subjected to measurement of properties as materials.



Chart 1. Polythiophene derivatives bearing a functional group at the side chain

^{a.}Department of Chemical Science and Engineering, Kobe University, 1-1 Rokkodai, Nada, Kobe 657-8501, Japan, E-mail: amori@kobe-u.ac.jp

b. Department of Chemical Engineering, National Tsing Hua University, 101, Sec. 2, Kuang-Fu Road, Hsinchu 30013, Taiwan

^c Department of Advanced Materials Science, Kagawa University, 2217-20 Hayashicho, Takamatsu, Kagawa 761-0396, Japan

d Research Center for Membrane and Film Technology, Kobe University, 1-1 Rokkodai, Nada, Kobe 657-8501, Japan

[†] Electronic Supplementary Information (ESI) available: See DOI: 10.1039/x0xx00000x

ARTICLE Journal Name

Results and discussion

Preparation of the thiophene monomer was carried out as outlined in Scheme 1 from thiophene-3-ethanol (1) in three steps by following literature procedures^{18,24} leading to thiophene bearing 2,2-dimethylpropyl alkylsulfonate side chain at the 3-position 2a. Other sulfonate derivatives 2b–2d were also synthesized in a similar manner. The obtained thiophene was then subjected to chlorination at the 2-position with N-chlorosuccinimide (NCS) to give 3a–3d in 50–76% yield.

We first attempted the polymerization of $\bf 3a$ by the deprotonative metalation with magnesium amide TMPMgCl·LiCl ($\bf 5$) (TMP: 2,2,6,6-tetramethylpiperidin-1-yl). However, following addition of 2 mol% of nickel catalyst NiCl₂(PPh₃)(IPr) ($\bf 6$: IPr = 1,3-Bis(2,6-diisopropylphenyl)-1,3-dihydro-2 $\bf H$ -imidazol-2-ylidene) hardly induced polymerization only to afford unidentified oligomers.

Then, we envisaged the further halogenation of 3 at the 5position with N-iodosuccinimide (NIS). Dihalothiophenes 4a-4d were obtained in good yields (81–98%). (details: See Supporting Information) examined We the chloro(iodo)thiophene 4a with Grignard reagent 'PrMgCl·LiCl6 (7) at room temperature for 10 min followed by the addition of nickel catalyst 6 (2 mol%) initiated the polymerization.²⁸ Polythiophene 8a was obtained in 24% yield after stirring at room temperature for 24 h with average molecular weight M_n = 12100 and the molecular weight distribution $M_{\rm w}/M_{\rm n}$ = 1.29.6 Since polythiophene bearing alkylsulfonate at the side chain was in hand, transformation of sulfonate 8a was examined in a manner to our previous report¹⁸ with benzenesulfonate B by heating or acidic treatment. However, no desired reaction was found to take place at all. (Scheme 1) Thermogravimetric analysis of 8a showed the mass loss of 52% at >200 °C suggesting that elimination of SO_3R group took place (See Supporting Information).

Next, we examined the use of other sulfonic acid esters. Chloro(iodo)thiophenes 4b-4d were subjected to the polymerization by the reaction with a Grignard reagent followed by the addition of nickel(II) catalyst 6. Table 1 summarizes the results of the polymerization. Dihalothiophene 4b bearing methyl sulfonate was first attempted by the reaction with EtMgCl at room temperature for 10 min under similar conditions to that of 4a. The addition of nickel catalyst 6 (2 mol%) and continuous stirring at room temperature for further 24 h resulted in the formation of water-soluble light orange material accompanied by the formation of polymer soluble in THF after the reaction was quenched with hydrochloric acid. The result suggested that partial hydrolysis of sulfonic acid methyl ester took place under basic conditions during the polymerization leading to the corresponding sulfonate salt of magnesium. Halogen-metal exchange reaction of ethyl sulfonate 4c was then examined with EtMgCl. Following addition of nickel catalyst 6 (2 mol%) and stirring at room temperature for 24 h afforded polythiophene 8c in 59% yield. The reaction with isobutyl ester 4d also proceeded under similar conditions to afford 8d in 53% yield. The molecular weight of polythiophene 8c and 8d was measured by SEC analysis to

reveal $M_n = 9100$ and 7800 ($M_w/M_n = 1.28$ and 1.45), respectively, which were found to be smaller than those of the theoretical value (M =14500 and 15900, respectively) based on the ratio of monomer feed/catalyst loading. Polymerization at higher temperature (60 °C) was also examined with 4c, however, it was found that little polymer 8c was obtained. When the reaction of 8c was quenched with hydrochloric acid, the obtained product was dissolved in water. On the other hand, lowering the polymerization temperature to 0 °C improved the yield of 8c and 8d in 86% and 71% yields, respectively, with $M_{\rm n}$ = $7500-8400 (M_w/M_n = 1.28)$. However, the reaction of methyl ester 4b at 0 ° C did not improve the result. The reaction of 4c at further lower temperature (-20 °C) resulted in no reaction. When the polymerization of 4d was terminated at further shorter reaction period, polymer 8d was obtained in a comparable yield (53%) with similar molecular weight and the molecular weight distribution.

Scheme 1. Preparation of halothiophene derivatives and polymerization of the obtained halothiophenes

On the based of the above studies, we consider that the reaction of chloro(iodo)thiophene bearing alkylbenzene sulfonate at the side chain 4 proceeds in a manner to that of the related alkylthiophene such as 2,5-dihalo-3-alkylthiophene, which are shown to take place in a catalyst-transfer manner.²⁸ The reaction of poly(alkylthiophene) therefore shows linear

Journal Name ARTICLE

relationship with the ratio of monomer feed and the catalyst loading and thus, the obtained polymer indicates narrow molecular weight distribution, which is the typical characteristics for living polymerization.^{4,5} Although the reaction of 4 would proceed similarly in a catalyst-transfer manner considering the structural similarity of the thiophene ring, the obtained polymer 8 involves problems in an insufficient chemical yield and the difference of M_n from the theoretical molecular weight particularly in the reaction at an elevated temperature and the use of sterically less bulky R group at the sulfonate moiety (4b). We consider that the reaction proceeds partly in a catalyst-transfer manner to undergo living-like polymerization albeit not perfect. However, problematic side reaction at the sulfonate ester with an organomagnesium species competes with the desired polymerization. The subsequent formation magnesium sulfate would lower the solubility of polythiophene to result in the termination of the propagation. Considering nickel-catalyzed polymerization reaction of 4c and 4d at 0 °C afforded the corresponding polymer 8c and 8d in a reasonable yield with high molecular weight, the obtained polymers can be available for further transformation reactions directed to studies on polymer properties as electronic materials.

Concerning the regioregularity of **8** cross-coupling polymerization of halothiophenes bearing alkyl side chain proceeds in a regiocontrolled manner regardless of chain growth or step growth mechanism. The polymerization of chloro(iodo)thiophene **4** would also proceed in a regioregular manner albeit insufficient catalyst-transfer polymerization whereas quantitative analysis of the regioregularity by ¹H NMR is difficult by the overlapping of other signals.

Table 1. Polymerization of chloro(iodo)thiophene with nickel(II) catalyst

monomer	R	temp (°C)	time (h)	yield (%)	M_n	$M_{\text{w}}/M_{\text{n}}$
		(0)	1,	(/*/		
4b	Me	rt	24	_	-	_
	Me	0	24			
4c	Et	rt	24	59	9100	1.28
4c	Et	60	24	-	-	-
4c	Et	0	24	86	7500	1.28
4c	Et	-20	24	-	-	-
4d	ⁱ Bu	rt	24	46	7800	1.45
4d	ⁱ Bu	rt	3	53	8100	1.22
4d	ⁱ Bu	0	24	71	8400	1.28

 $^{^{\}rm a}$ The reaction was carried out as shown the equation shown above with 0.1 mmol of chloro(iodo)thiophene $10\,$ in 1.0 mL of THF under an argon atmosphere. $^{\rm b}$ Isolated yield. $^{\rm c}$ The number average molecular weight (M_n) and the weight average molecular weight (M_w) were measured by SEC analysis based on 8 polystyrene standards.

We next studied the transformation of the obtained polymers 8 bearing sulfonic acid esters. Neither acidic nor thermal hydrolysis to sulfonic acid took place similar to the case of 2,2dimethylpropyl ester 8a. However, polythiophene 8 was found to be transformed into the sodium salt of sulfonic acid 9 by the reaction with sodium iodide. When **8c** was treated with NaI in DMSO, precipitation formed after stirring at 80 °C for 6 h suggesting that the removal of the ester group occurred. (87% yield) The reaction of isobutyl ester 8d also proceeded in a similar manner to afford 9 in 56% yield, while the use of 2,2dimethylpropyl ester **8a** resulted in no reaction under similar conditions. We next examined the transformation into the related lithium and potassium salts 10 and 11, respectively, in a similar manner. However, the related reaction with Lil or KI did not proceed with recovery of the starting material. The reactions leading to the alkaline metal salt 10 and 11 were found to occur when the reaction was carried out with LiOH or KOH. The reaction with lithium hydroxide in ethanol at 78 °C afforded lithium salt 10 in 85% yield and the formation of the corresponding potassium salt 11 proceeded with KOH under similar conditions (95% yield). The use of NaOH to give sodium salt 9 was also successful in a similar manner (96% yield). The reaction of isobutyl ester 8d with LiOH afforded lithium salt 10 in 75%. These results are summarized in Table 2.

Table 2. Transformation of sulfonate esters into the metal salts^a

$$(CH_2)_2$$
-O $(CH_2)_4$ -SO₃R $(CH_2)_2$ -O $(CH_2)_4$ -SO₃M $(CH_2)_2$ -SO₄M $(CH_2)_2$ -O $(CH_2)_4$ -SO₄M $(CH_2)_2$ -O $(CH_2)_4$ -SO₅M $(CH_$

11	R	reagent	solv	conditions	product	yield
				temp,		(%)
				time		
8c	Et	Nal	DMSO	80 °C, 6 h	9	87
8d	ⁱ Bu	Nal	DMSO	80 °C, 6 h	9	56
8a	CH_2^tBu	Nal	DMSO	80 °C, 6 h		0
8c	Et	LiBr	DMSO	80 °C, 6 h		0
8c	Et	Lil	DMSO	80 °C, 6 h		0
8c	Et	LiOH	EtOH	78°C, 6 h	10	85
8c	Et	NaOH	EtOH	78°C, 6 h	9	96
8c	Et	кон	EtOH	78°C, 6 h	11	95
8d	[/] Bu	LiOH	EtOH	78°C, 6 h	10	75

 $^{^{\}rm a}$ The reaction was carried out with 0.1 mmol of polymer 8 with 0.15 mmol of alkali metal halide (alkoxide) in 1.0 mL of DMSO. $^{\rm b}$ Isolated yield.

The obtained sodium salt **9** was found to be soluble in water, while hardly dissolved in any of organic solvents such as chloroform, THF, and DMSO. Although **9** was soluble in methanol, the solubility in ethanol was found to be significantly lower. The results markedly contrast with excellent solubilities of polythiophene sulfonate esters **8** in a variety of organic solvents. The related lithium and potassium salts **10** and **11**, respectively, were also subjected to the solubility test to reveal similar behaviors with sodium salt **9**.

ARTICLE Journal Name

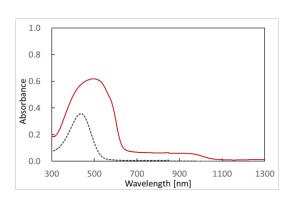
(b)

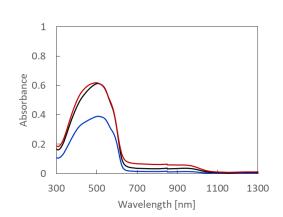
Figure 1a shows the UV–vis–NIR spectra of polythiophene bearing sulfonate **8** and sodium salt **9** in a solution. The sulfonate ester **8c** (M_n = 7500) showed λ_{max} = 437 nm and the aqueous solution of **9** indicated λ_{max} = 498 nm. A remarkable red-shift of ca. 61 nm was observed by the transformation of the ester to the corresponding sulfonic acid metal salt. Figure 1b compares absorption spectra of polythiophene of lithium salt **10** and potassium salt **11**. The results suggest little difference depending on the metal species.

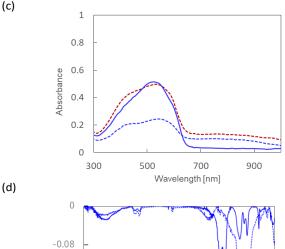
We next carried out the transformation of lithium salt 10 to sulfonic acid 12 by the treatment of the metal salt with ion-exchange resin. Amberlite IR120B H was added to an aqueous solution of 10 (lithium salt) and subjected to the measurement of absorption spectrum. It was revealed to find increased absorbance at the NIR region as shown in Figure 1(c). As the increment of the treatment period, stronger absorption at >700 nm was observed. After treatment of the solution for 2 h, the strongest absorption at the NIR region was found in 12.

These results on the measurements of UV-vis-nir spectra suggest that planarity of polythiophene main chain is improved after the transformation of sulfonate ester 8 to the metal salts of sulfonic acid (9, 10, 11) by the observation of the red-shift of λ_{max} . However, a less remarkable absorption was found in the nir region in 9. The result suggests that little doping of the polythiophene main chain takes place in the transformation to a metal salt partly because of the relief of steric congestion through the removal of the alkyl moiety of sulfonate. Doping of the polythiophene main chain can be found after the ion exchange leading to sulfonic acid, which facilitates the formation of the quinoid structure of polythiophene as observed in the characteristic absorption at 1500–1600 cm $^{-1}$ (Figure 1d). 29,30

(a)







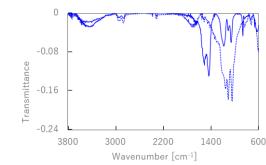


Fig 1. Spectroscopic characterization of polythiophene bearing sulfonic acid ester **8** and the corresponding metal salt **9–11**. (a) UV–vis–NIR absorption spectra of **8** in chloroform (ca. 1.0×10^{-2} M, dotted black) and aqueous solution of **9** (ca. 1.0×10^{-2} M, red) (b) UV–vis–NIR absorption spectra of **9** (red), **10** (blue), and **11** (black) in an aqueous solution (ca. 1.0×10^{-2} M) (c) UV–vis–NIR absorption spectra of **10** (blue) and, **12** as an aqueous solution (ca. 1.0×10^{-2} M) after treatment of ion exchange resin for 5 min (dotted blue) and 2 h (dotted red) (d) IR (ATR) spectrum of **10** (blue) and **12** (dotted blue) Preparation of 2,5-dihalothiophene bearing alkyl sulfonate group at the side chain **9**

The measurements of electric conductivity of the polymer thin film of polythiophene bearing sulfonate group at the side chain were performed on a glass substrate. Table 3 summarizes the results. Polythiophene bearing alkyl sulfonate 8c showed rather low conductivity (> 10^8 Scm $^{-1}$) suggesting mostly insulative. After treatment with NaI leading to the corresponding sodium salt 9c, remarkable improvement of the conductivity was not observed (2.21×10^{-4} Scm $^{-1}$) and little difference was observed

Journal Name ARTICLE

also in lithium and potassium salts (10 and 11, respectively). These results showed that the removal of the sulfonic acid ester moiety to the corresponding alkaline metal salt (Li, Na, K) improved the conductivity of the polymer slightly higher. However, remarkable improvement of the conductivity was achieved by the transformation into the corresponding sulfonic acid. Further higher conductivities was observed in polythiophene 12 (SO₃H). Indeed, the conductivity of 12 indicated $5.03-6.69 \times 10^{-2} \text{ Scm}^{-1}$. The result supports the selfdoping by the formation of sulfonic acid, which protonated the thiophene ring and thus formed delocalized cation further extended π -conjugation. The electric conductivity of polythiophene bearing alkyl sulfonic acid at the side chain was found to show a higher conductivity than that with benzenesulfonic acid moiety B. When the measurement of the conductivity of 12' was carried out under similar conditions, B $(M_n = 27500, M_w/M_n = 1.23)$ indicated 1.58 x 10^{-3} Scm⁻¹. The result showed that the conductivity was improved by switching the side chain structure from aromatic to a certain number of alkylene side chain. The electric conductivity of 12 was also compared with that of related non-regionegular polythiophene 12', which was synthesized by oxidative polymerization employing Fe³⁺ as an oxidant. The measurement of the conductivity of 12' under similar conditions showed 5.14 x 10⁻⁴ Scm⁻¹, which was remarkably lower than that of regionegular **12**. These results suggest that polythiophene formed by nickelcatalyzed cross coupling affording the regionegular polymer gives superior extended π -conjugation to the related nonregioregular one as well as polymerization catalyzed by nickel brings about higher degree of polymerization than that by oxidative polymerization mediated by Fe³⁺.

Table 3. Electric conductivity of polythiophenes **8**, **9–12**, **B**, and **12**^{1a}

polythiophene	end	resistance	thickness	conductivity,
	group	R (Ω)	d (μm)	(Scm ⁻¹)
8c	SO₃Et	>108	_	_
9	SO₃Na	1.81×10^7	2.5	2.21 x 10 ⁻⁴
10	SO₃Li	3.50×10^7	2.0	2.50 x 10 ⁻⁴
11	SO₃K	2.79×10^7	2.8	1.28 x 10 ⁻⁴
12 ^b	SO₃H	3.31×10^{5}	0.6	5.03 x 10 ⁻²
12 ^c	SO₃H	1.15 x 10 ⁵	1.3	6.69 x 10 ⁻²
В	$C_6H_4SO_3H$	1.57 x 10 ⁶	0.5	1.27 x 10 ⁻²
12'c	SO₃H	1.68 x 10 ⁵	16.6	5.14 x 10 ⁻⁴

 $^{^{\}rm a}$ Measurement was performed with a polymer film cast on a glass plate by four-point probe method. $^{\rm b}$ After the treatment of the polymer solution with ion exchange resin for 5 min, $^{\rm c}$ After the treatment of the polymer solution with ion exchange resin for 2 h.

Conclusions

In conclusion, we have shown the synthesis of head-to-tail-type regioregular polythiophene bearing alkylsulfonic acid derivatives at the side chain. Polythiophenes bearing a related side chain have only been synthesized by oxidation polymerization protocol. Preparation of the regioregular

polythiophene was achieved by the GRIM-type cross coupling polymerization for the first time. It was also shown that the polymer bearing sulfonate of Group 1 metals 9-11 was synthesized through the transformation of the sulfonate ester 8 and that such metal salts were transformed into the corresponding sulfonic acid by the treatment of the metal salt with ion exchange resin. Measurements of electric conductivities revealed that a slight improvement of the conductivity was observed after the transformation to sulfonic acid metal salts. Additional transformation to sulfonic acid 12 showed further higher conductivity, which was much higher than that of an existing non-regionegular one 12' that was synthesized by oxidative polymerization^{21,31,32} as well as previously reported benzene sulfonic acid derivative **B**¹⁸ under similar conditions. The obtained metal salts would be potentially ion conductive and therefore allows dual ionic and electric conductivities by switching the structure of polymer side chain. The findings would lead to a new class of functionality design.

Author Contributions

A. M. conceived the ideas and designed the project. A. K., S. Y., Y. S., and K. O. performed synthetic experimental studies. A. K., M. Y., and M. F. performed measurements of electronic studies. A. K. and M. H. performed spectroscopic measurements. A. M. wrote the manuscript with contributions from all authors.

Conflicts of interest

There are no conflicts to declare.

Data availability

Detailed reaction scheme for the preparation of thiophene monomer **4**, experimental procedures, additional thermal and spectroscopic analyses, copies of NMR spectra, and references can be found in ESI.

Acknowledgements

The authors thank Tayca Corporation (kind donation of Taycatron AF40E as an Fe oxidant and SEC analysis using water as an eluent) and Professor Shohei Horike and Dr. Yasuko Koshiba of Kobe University for valuable discussion on the measurement of electric conductivity. This work was supported by the Kobe University Strategic International Collaborative Research Grant (Type B Fostering Joint Research).

Notes and references

‡ The authors cited additional references within the Supporting Information.^{33–35}

ARTICLE Journal Name

- H. Sirringhaus, P. J. Brown, R. H. Friend, M. M. Nielsen, K. Bechgaard, B. M. W. Langeveld-Voss, A. J. H. Spiering, R. A. J. Janssen, E. W. Meijer, P. Herwig and D. M. de Leeuw, Two-dimensional charge transport in self-organized, highmobility conjugated polymers, *Nature*, 1999, **401**, 685–688
- 2 H. Sirringhaus, N. Tessler and R. H. Friend, Integrated Optoelectronic Devices Based on Conjugated Polymers, *Science*, 1998, **280**, 1741–1744.
- P. M. Beaujuge and J. M. J. Fréchet, Molecular Design and Ordering Effects in π -Functional Materials for Transistor and Solar Cell Applications, *J. Am. Chem. Soc.*, 2011, **133**, 20009–20029.
- 4 I. Osaka and R. D. Mccullough, Advances in Molecular Design and Synthesis of Regioregular Polythiophenes, *Acc. Chem. Res.*, 2008, **41**, 1202–1214.
- 5 T. Yokozawa and A. Yokoyama, Chain-Growth Condensation Polymerization for the Synthesis of Well-Defined Condensation Polymers and π -Conjugated Polymers, *Chem. Rev.*, 2009, **109**, 5595–5619.
- T. A. Chen and R. D. Rieke, The first regioregular head-to-tail poly(3-hexylthiophene-2,5-diyl) and a regiorandom isopolymer: nickel versus palladium catalysis of 2(5)-bromo-5(2)-(bromozincio)-3-hexylthiophene polymerization, *J. Am. Chem. Soc.*, 1992, **114**, 10087–10088
- 7 R. D. McCullough, The Chemistry of Conducting Polythiophenes, *Adv. Mater.*, 1998, **10**, 93–116.
- 8 S. Ye, V. Lotocki, H. Xu and D. S. Seferos, Group 16 conjugated polymers based on furan, thiophene, selenophene, and tellurophene, *Chem. Soc. Rev.*, 2022, **51**, 6442–6474.
- J. P. Lutz, M. D. Hannigan and A. J. McNeil, Polymers synthesized via catalyst-transfer polymerization and their applications, *Coord. Chem. Rev.*, 2018, 376, 225–247.
- 10 A. Mori, Transition Metal-catalyzed Bond-forming Reactions at the C-H Bond of Heteroaromatic Compounds, *J. Synth. Org. Chem. Jpn.*, 2011, **69**, 1202–1211.
- 11 Y. Shibuya and A. Mori, Dehalogenative or Deprotonative? The Preparation Pathway to the Organometallic Monomer for Transition-Metal-Catalyzed Catalyst-Transfer-Type Polymerization of Thiophene Derivatives, *Chem. A Eur. J.*, 2020, **26**, 6976–6987.
- S. Tamba, S. Tanaka, Y. Okubo, H. Meguro, S. Okamoto and A. Mori, Nickel-catalyzed Dehydrobrominative Polycondensation for the Practical Preparation of Regioregular Poly(3-substituted thiophene)s, *Chem. Lett.*, 2011, 40, 398–399.
- S. Tamba, K. Shono, A. Sugie and A. Mori, C–H Functionalization Polycondensation of Chlorothiophenes in the Presence of Nickel Catalyst with Stoichiometric or Catalytically Generated Magnesium Amide, *J. Am. Chem.* Soc., 2011, 133, 9700–9703.
- A. Mori, Structure- and Functionality-Based Molecular Design of Azoles and Thiophenes, *Bull. Chem. Soc. Jpn.*, 2020, **93**, 1200–1212.

- K. Fujita, Y. Sumino, K. Ide, S. Tamba, K. Shono, J. Shen, T. Nishino, A. Mori and T. Yasuda, Synthesis of Poly(3-substituted thiophene)s of Remarkably High Solubility in Hydrocarbon via Nickel-Catalyzed Deprotonative Cross-Coupling Polycondensation, *Macromolecules*, 2016, 49, 1259–1269.
- T. Ogura, C. Kubota, T. Suzuki, K. Okano, N. Tanaka, T. Matsumoto, T. Nishino, A. Mori, T. Okita and M. Funahashi, Synthesis and Properties of Regioregular Polythiophene Bearing Cyclic Siloxane Moiety at the Side Chain and the Formation of Polysiloxane Gel by Acid Treatment of the Thin Film, Chem. Lett., 2019, 48, 611–614.
- 17 C. Kubota, M. Kashimoto, R. Yamashita, K. Okano, M. Horie, M. Funahashi, T. Matsumoto, T. Nishino and A. Mori, Studies on the Properties of Poly(3-alkylthiophene) Copolymerized by a Small Amount of Thiophene Derivative Bearing a Cyclic Siloxane Moiety at the Side Chain, Bull. Chem. Soc. Jpn., 2022, 95, 882–888.
- 18 A. Mori, C. Kubota, K. Fujita, M. Hayashi, T. Ogura, T. Suzuki, K. Okano, M. Funahashi and M. Horie, Thermally Induced Self-Doping of π -Conjugated Polymers Bearing a Pendant Neopentyl Sulfonate Group, *Macromolecules*, 2020, **53**, 1171–1179.
- A. Mori, C. Kubota, D. Morita, K. Fujita, S. Yamamoto, T. Suzuki, K. Okano, M. Funahashi and M. Horie, Thermally-Induced Doping of the Regioregular Polythiophene Bearing Alkylene Spacered Benzene sulfonate Group at the Side Chain, *Heterocycles*, 2021, 103, 249–257.
- 20 S. Yamamoto, R. Yamashita, C. Kubota, K. Okano, M. Kitamura, M. Funahashi, S.-C. Ye, Y.-T. Pan, M. Horie, T. Shintani, H. Murata, H. Matsuyama and A. Mori, Orthogonal electric and ionic conductivities in the thin film of a thiophene—thiophene block copolymer, *J. Mater. Chem. C*, 2023, **11**, 2484–2493.
- A. O. Patil, Y. Ikenoue, F. Wudl and A. J. Heeger, Water soluble conducting polymers, *J. Am. Chem. Soc.*, 1987, **109**, 1858–1859.
- T. Yamamoto, Synthesis of π -Conjugated Polymers by Organometallic Polycondensation, *Bull. Chem. Soc. Jpn.*, 2010, **83**, 431–455.
- A. E. Javier, S. R. Varshney and R. D. McCullough, Chain-Growth Synthesis of Polyfluorenes with Low Polydispersities, Block Copolymers of Fluorene, and End-Capped Polyfluorenes: Toward New Optoelectronic Materials, *Macromolecules*, 2010, **43**, 3233–3237.
- O. Stéphan, P. Schottland, P.-Y. Le Gall, C. Chevrot, C. Mariet and M. Carrier, Electrochemical behaviour of 3, 4-ethylenedioxythiophene functionalized by a sulphonate group. Application to the preparation of poly(3, 4-ethylenedioxythiophene) having permanent cation-exchange properties, *J. Electroanal. Chem.*, 1998, **443**, 217–226
- 25 M. Mosrin and P. Knochel, Regio- and Chemoselective Multiple Functionalization of Pyrimidine Derivatives by Selective Magnesiations using TMPMgCl·LiCl, Org. Lett., 2008, 10, 2497–2500.

Journal Name ARTICLE

- W. A. Herrmann and C. Köcher, N-Heterocyclic Carbenes, *Angew. Chem., Int. Ed. Engl.*, 1997, **36**, 2162–2187.
- 27 K. Matsubara, S. Miyazaki, Y. Koga, Y. Nibu, T. Hashimura and T. Matsumoto, An Unsaturated Nickel(0) NHC Catalyst: Facile Preparation and Structure of Ni(0)(NHC) 2, Featuring a Reduction Process from Ni(II)(NHC)(acac) 2, Organometallics, 2008, 27, 6020–6024.
- A. Yokoyama, R. Miyakoshi and T. Yokozawa, Chain-Growth Polymerization for Poly(3-hexylthiophene) with a Defined Molecular Weight and a Low Polydispersity, *Macromolecules*, 2004, **37**, 1169–1171.
- 29 K. Oki, S. Horike, M. Yamaguchi, C. Takechi, Y. Koshiba, T. Fukushima, A. Mori and K. Ishida, Thermoelectric thiophene dendrimers with large Seebeck coefficients, *Mol. Syst. Des. Eng.*, 2020, **5**, 809–814.
- C. Kvarnström, H. Neugebauer, A. Ivaska and N. . Sariciftci, Vibrational signatures of electrochemical p- and n-doping of poly(3,4-ethylenedioxythiophene) films: an in situ attenuated total reflection Fourier transform infrared (ATR-FTIR) study, *J. Mol. Struct.*, 2000, **521**, 271–277.
- 31 K.-B. Seo, I.-H. Lee, J. Lee, I. Choi and T.-L. Choi, A Rational Design of Highly Controlled Suzuki–Miyaura Catalyst–Transfer Polycondensation for Precision Synthesis of Polythiophenes and Their Block Copolymers: Marriage of Palladacycle Precatalysts with MIDA-Boronates, *J. Am. Chem. Soc.*, 2018, **140**, 4335–4343.
- 32 V. P. W. Böhm, T. Weskamp, C. W. K. Gstöttmayr and W. A. Herrmann, Nickel-Catalyzed Cross-Coupling of Aryl Chlorides with Aryl Grignard Reagents, *Angew. Chem. Int. Ed.*, 2000, **39**, 1602–1604.
- S. Yamaoka, K. Okano and A. Mori, A high macro molecular ghost in SEC analysis of conjugate polymer, *Chem. Rxiv.*, , DOI:10.26434/chemrxiv-2023-8hmsr-v2.
- A. B. Pangborn, M. A. Giardello, R. H. Grubbs, R. K. Rosen and F. J. Timmers, Safe and Convenient Procedure for Solvent Purification, *Organometallics*, 1996, **15**, 1518–1520.
- 35 R. Inoue, M. Yamaguchi, Y. Murakami, K. Okano and A. Mori, Revisiting of Benzophenone Ketyl Still: Use of a Sodium Dispersion for the Preparation of Anhydrous Solvents, *ACS Omega*, 2018, **3**, 12703–12706.