



# Experimental studies on application of small-caliber vascular prosthesis produced by polyurethane

Miyamoto, Katsufumi

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(Degree)

博士 (医学)

(Date of Degree)

1999-03-31

(Date of Publication)

2012-08-10

(Resource Type)

doctoral thesis

(Report Number)

甲1971

(JaLCD0I)

<https://doi.org/10.11501/3156372>

(URL)

<https://hdl.handle.net/20.500.14094/D1001971>

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**Experimental studies on application of small-caliber  
vascular prosthesis produced by polyurethane**

**Polyurethane製小口径人工血管の有用性に関する実験的検討**

**Katsufumi Miyamoto M.D., Takaki Sugimoto M.D.**

**Masayoshi Okada M.D., Sakan Maeda M.D.\***

Department of Surgery , Division II , Department of Pathology\* ,

Kobe University School of Medicine, Kobe, Japan

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**Key words** : calcium carbonate, small caliber vascular prosthesis, polyurethane

## [Abstract]

It has been suggested that a microporous structure enhances fast and complete endothelialization. For long-term patency, antithrombogenicity and microporous structure are very important factors. In this paper, we have developed a new technique to give a microporous structure to small-caliber vascular prosthesis produced by polyurethane which has favorable antithrombogenicity. A mixed solution (tetrahydrofuran:dimethylformamide=1:1) containing 13 wt% of segmented polyurethane and variable amount of calcium carbonate (mean particle size of 8  $\mu\text{m}$  in diameter) was dip-coated on a glass mandril of 3 mm and 6 mm in diameter and, placed into distilled water for 24 hours. After glass mandrill was removed, this polyurethane tube was placed into 1 mmol hydrochloric acid for 1 hour, and a microporous polyurethane vascular prosthesis of 20 mm in length was completed. These prostheses of 3 mm and 6 mm in diameter were implanted into the femoral and the carotid arteries, and the abdominal aorta of the dogs, respectively. Patency were recognized by arteriography and Duplex scanning and the removed grafts were inspected macro- and microscopically. The more hydraulic permeability of this graft was obtained with the more quantity of calcium carbonate mixed with polyurethane. In elasticity, this graft was more similar to the canine juglar vein than the polytetrafluoroethylene graft. Patency was observed 8 weeks after implantation on the arteriogram, and neointima was observed microscopically on the smooth and lustrous lumen. The new polyurethane vascular prosthesis we developed might provide a potentiality as a prosthesis for small-caliber vascular reconstruction.

## [ Introduction ]

Recently , patients population with coronary artery disease or peripheral occlusive arterial disease has been increasing . Bypass surgery is the standard treatment for these disorders , and saphenous vein graft has been commonly used as the bypass conduit . However saphenous vein graft is sometimes not proper because of too small , too short , and varicosities . Therefore, a new small-caliber vascular prosthesis has been eager to be developed now . In this paper , we developed a new technique to give a microporous structure to vascular prosthesis produced by polyurethane which has favorable antithrombogenicity<sup>1,2,3</sup>, and studied the availability of this original modified polyurethane vascular prosthesis

## [ Materials and Methods ]

### **Fabrication method of microporous polyurethane tubes**

A mixed solution (tetrahydrofuran:dimethylformamide=1:1) containing 13 wt% of segmented polyurethane and variable amount of calcium carbonate (mean particle size of 8  $\mu\text{m}$  in diameter) was dip-coated on a glass mandrill of 3 mm and 6 mm in diameter , and was placed into distilled water for 24 hours. Then , glass mandrill was removed, and this polyurethane tube was placed in the 1 mmol hydrochloric acid for 1 hour. Calcium carbonate particle in the wall of polyurethane tube was dissolved into the hydrochloric acid, and a microporous polyurethane vascular prosthesis was completed. The graft was white , pliable , and elastic . The inner surface of the graft was rough . This prosthesis was provided 3 mm and 6 mm in internal diameter and 20 mm in length .

### **Determination of water permeability**

The polyurethane graft was provided with calcium carbonate to polyurethane ratio of 1:1 , 4:1 , 6:1 , respectively . The flow rate of water through a given area of the prosthesis was measured under a pressure of 120 mmHg in each 6 grafts<sup>4</sup> . Porosity of polyurethane graft was  $1.2 \pm 1.0$  ml/min/cm<sup>2</sup> ( 1:1 ) ,  $21.5 \pm 3.4$  ml/min/cm<sup>2</sup> ( 4:1 ) , and  $34.4 \pm 2.7$  ml/min/cm<sup>2</sup> ( 6:1 ) . Therefore , the more water permeability of the graft was obtained with the more quantity of calcium carbonate mixed with polyurethane ( **Fig. 1** ) .

### **Determination of elasticity**

Compliance of the prosthesis was calculated in the following formula,  $( dV / dP ) / V \times 100$  ( % / mmHg ) , where V was luminal volume under some luminal pressure , and dV/dP was the corresponding changes of luminal volume in response to internal pressure changes . Water was induced into the canine jugular vein , polyurethane graft and expanded polytetrafluoroethylene (e-PTFE) graft at a rate of 5 cc/hour and the luminal pressure was simultaneously measured with a transducer<sup>5</sup> . The relationship between the intraluminal pressure and the time was evaluated in each tube . As the compliance under a pressure of 100mmHg, the canine jugular vein was 5.06 %/mmHg , the polyurethane graft was 1.16 %/mmHg ,and the e-PTFE graft was 0.08 %/mmHg . The polyurethane graft was more similar to the juglar vein than the e-PTFE graft in elasticity (**Fig. 2**).

### **In vivo experiments of polyurethane graft**

Three kinds of these polyurethane grafts were provided according to porosity , and implanted in mongrel dogs weightly between 12~15 kilograms : Type I ( n=4 ) ; porosity = 0 , Type II ( n=4 ) ; porosity = 20 , Type III ( n=10 ) ; porosity = 30 . Anesthesia was induced with ketamine hydrochloride of 15 mg/kg intramuscularly and

pentobarbital sodium of 15 mg/kg intravenously according to the " Guidelines for Animals Experiment in Kobe University School of Medicine ". The animals were heparinized systemically with an intravenous bolus injection of 100 units/kg . The grafts of 2cm long were provided 3mm in diameter for the carotid and the femoral arteries and 6mm in diameter for the abdominal aorta (**Fig. 3a**). The target artery was resected and interposed with the polyurethane graft by continuous suture using 7-0 monofilament polypropylene suture material (**Fig.3b,3c,3d**). Hemostasis was easily obtained after the initial woozing through the graft at declamping .

To assess the patency of the grafts , Duplex scanning was carried out everyday (**Fig. 4a**). All grafts were also patent on arteriogram 4 and 8 weeks after grafting (**Fig. 4b,4c,4d**). At the examination, the catheter (4Fr) was inserted into the right brachial artery , and contrast medium was injected when the catheter was placed in the carotid artery , the femoral artery and the abdominal aorta , respectively .

The Type III grafts was removed 1, 2, 4 and 8 weeks after grafting and inspected macro- and microscopically .

## [ Results ]

### **Patency of the grafts**

All of Type I and Type II grafts were occluded within 1 week after grafting . In contrast , all of Type III grafts were patent though one infected graft was occluded 11 days after grafting . An excellent healing was observed around the grafts at 2 weeks after implantation .

### **Macroscopic findings**

The Type III grafts removed one week after implantation were as soft and pliable as

the native artery , and showed no aneurysmal changes. The inner surfaces of the grafts were red , glistening and smooth , and showed no thrombus formation (**Fig.5a**). The grafts removed 2 weeks after implantation were firmly covered with a large amount of connective tissue , and were also as soft and pliable as the native artery without aneurysmal changes . The inner surfaces became less redish , and persisted glistening and smooth with no thrombus formation (**Fig.5b**). The grafts removed 4 weeks after implantation were also as soft and pliable as the native artery without aneurysmal changes .The inner surfaces became yellow and showed shiny white at the neighboring area of the proximal and distal suture lines (**Fig.5c**). The grafts removed 8 weeks after implantation were also as soft and pliable as the native artery without aneurysmal changes . The inner surfaces persisted smooth and glistening , and showed the shiny white area extending towards the center of the graft (**Fig.5d**).

### **Microscopic findings**

In the graft removed one week after grafting , the inner surface was covered with the thin pseudointima consisting of fibrin and clot . Minimal inflammatory reaction was observed around both sites of anastomoses (**Fig.6**). In the graft removed 2 weeks after grafting , neointima was observed at the both sites of anastomoses , and the inner surface was covered with pseudointima (**Fig.7**). In the graft removed 4 weeks after grafting , the inner surface was almost covered with matured fibril membrane , and endothelial cells extended several millimeters long from the suture lines towards the center of the graft . In the outer surface of the graft , numerous capillaries were observed invading the wall of the graft (**Fig.8**). In the graft removed 8 weeks after grafting, the inner surface was covered with endothelial cells not accompanying intimal hyperplasia throughout the graft. The outer surface was covered with

connective tissue which contained a lot of capillaries , and numerous capillaries were also observed in the neointima ( **Fig.9**).

### [ Discussion ]

Much attention has been paid to an ideal small-caliber vascular prosthesis for coronary artery bypass or peripheral artery bypass<sup>6.7.8.9.10.11.12.</sup> . A lot of pilot studies have been performed for small-caliber vascular reconstruction using the prosthetic grafts or biografts , but the satisfactory results have not been obtained . The segmented polyurethane has been already used for diaphragm of artificial heart and balloon of intraaortic pump because of its antithrombogenicity<sup>13.</sup> . Recently , a variety of polyurethane grafts has been developed for small-caliber vascular prosthesis . For long-term patency of the prosthesis, microporous structure which enhances tissue ingrowth is mandatory . In this study to give a microporous structure to the polyurethane vascular prosthesis microporosity , the tubes made up from mixed solution of segmented polyurethane and calcium carbonate were placed into the hydrochloric acid .The hydraulic permeability of the grafts proved to be well correlated with quantity of calcium carbonate mixed with polyurethane .

In addition , three types of grafts were provided according to the porosity of 0 , 20 and 30 ml/min/cm<sup>2</sup> , and were implanted in the femoral arteries of the dogs . The patency rate was obviously higher in the grafts with porosity of 30 ml/min/cm<sup>2</sup> than porosity of 0 or 20 ml/min/cm<sup>2</sup> .This type of grafts with high porosity showed excellent endothelialization in a short duration of 2 months after implantation . This result suggested that the porosity of at least 30 ml/min/cm<sup>2</sup> , which was nearly equal to that of e-PTFE graft was necessary for excellent endothelialization<sup>14.</sup>

Our technique produced foamlike wall structure which exhibited rough inner surface .

This structure can afford to make the pseudointima firmly attached to the graft wall and induced neointima smoothly . In this microscopic study , pseudointima was gradually matured without thickening and induced neointima . This might be because that numerous capillaries which were observed in the inner and outer surfaces of the graft made a contribution to stabilization of pseudointima .

The previous studies indicated that the compliance mismatch might cause flow and flow separation at the anastomotic sites<sup>15,16</sup> . This hydrodynamic consequence can lead to thrombus formation and continual endothelial injury stimulating chronic tissue proliferation . Therefore , our grafts with the compliance similar to the host vessels might provide a long-term patency . In addition , intimal hyperplasia was not observed at the suture lines on the arteriograms and macroscopical findings and infiltration of the smooth muscle cells was little seen in the neointima microscopically .

### **[ Conclusion ]**

We developed a new method to give microporosity to vascular prosthesis produced by polyurethane. This microporous polyurethane graft might provide a potentiality for small-caliber prosthesis .

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## [Legends]

Fig. 1 Water permeability of the polyurethane graft.

The polyurethane graft was provided with calcium carbonate to polyurethane ratio of 1:1 , 4:1 , 6:1 , respectively . Porosity of polyurethane graft was  $1.2 \pm 1.0$  ml/min/cm<sup>2</sup> ( 1:1 ) ,  $21.5 \pm 3.4$  ml/min/cm<sup>2</sup> ( 4:1 ) , and  $34.4 \pm 2.7$  ml/min/cm<sup>2</sup> ( 6:1 ) .

Fig. 2 The relationship between the intraluminal pressure and the time .

As the compliance under a pressure of 100mmHg, the canine jugular vein was 5.06 %/mmHg , the polyurethane graft was 1.16 %/mmHg ,and the e-PTFE graft was 0.08 %/mmHg . The polyurethane graft was more similar to the jugular vein than the e-PTFE graft in elasticity .

Fig. 3a The microporous polyurethane graft which we provided . This graft was white , pliable , and elastic .

Fig. 3b Implantation into the abdominal aorta .

Fig. 3c Implantation into the carotid artery .

Fig. 3d Implantation into the femoral artery .

Fig. 4a Duplex scanning of the graft .

Fig. 4b Arteriogram of the abdominal aorta 8 weeks after grafting . No anastomotic stenosis and no aneurysmal change was observed .

Fig. 4c Arteriogram of the carotid artery 8 weeks after grafting . No anastomotic stenosis and no aneurysmal changes were observed .

Fig. 4d Arteriogram of the femoral artery 8 weeks after grafting . No anastomotic stenosis and no aneurysmal change was observed .

Fig. 5a The inner surface of the graft removed one week after grafting . The inner surface was red , glistening and smooth with no thrombus deposition .

Fig. 5b The innersurface of the graft removed 2 weeks after grafting . The inner surface became less redish , and persisted smooth and glistening .

Fig. 5c The inner surface of the graft removed 4 weeks after grafting . The inner surface became yellow and showed the shiny white at the neighboring area of the proximal and distal suture lines .

Fig. 5d The inner surface of the graft removed 8 weeks after grafting . The inner surface persisted smooth and glistening , and showed the shiny white area extending towards the center of the graft .

Fig. 6 Histologic section of the graft after one week implantation . Longitudinal section at the anastomosis stained with hematoxylin-eosin . Pseudointima consisting of fibrin and clot extended from the host vessel to the surface of the graft . (  $\times 40$  )

Fig. 7 Histologic section of the graft after 2 weeks implantation . Longitudinal section at the anastomosis stained with hematoxylin-eosin . Neointima was observed at the site of anastomosis .The inner surface of the graft was covered with pseudointima . (  $\times 40$  )

Fig. 8 Histologic section of the graft after 4 weeks implantation .

( a, b ) Longitudinal section at the anastomosis stained with hematoxylin-eosin .

Endothelial cells extended several millimeters long from the suture line towards the center of the graft . Section of the inner surface was almost covered with matured fibril membrane . ( a  $\times$  40 , b  $\times$  100 )

( c, d ) Section of the graft wall stained with hematoxylin-eosin . Numerous capillaries invaded the graft wall . ( c  $\times$  200 , b  $\times$  400 )

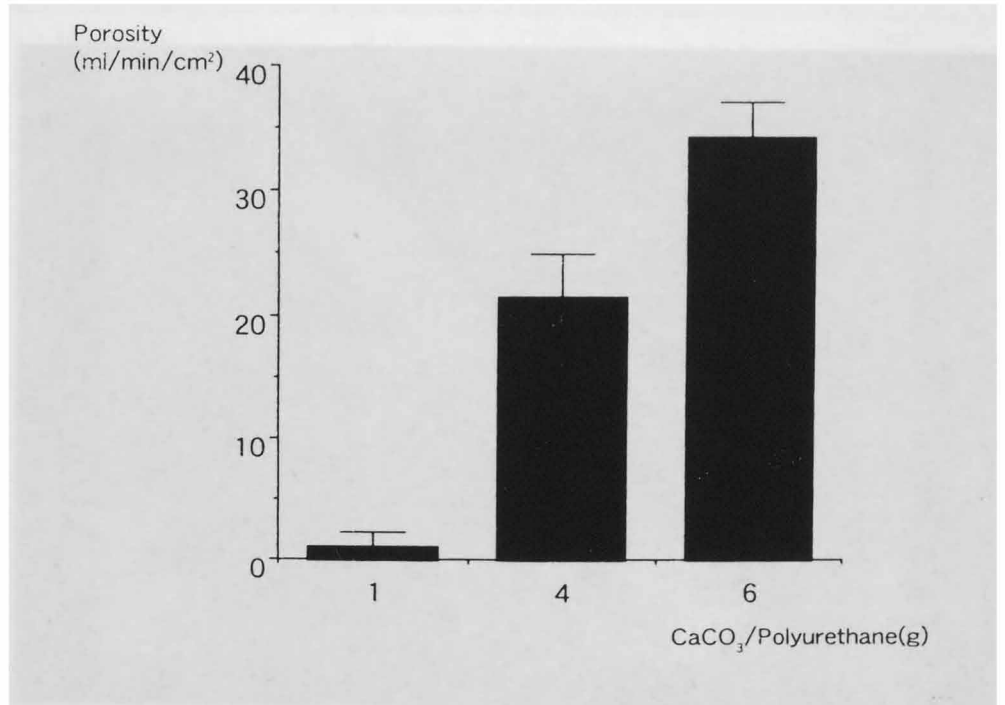
Fig. 9 Histologic section of the graft after 8 weeks implantation .

( a, b ) Longitudinal section at the anastomosis stained with hematoxylin-eosin . the inner surface was covered with endothelial cells not accompanying intimal hyperplasia throughout the graft. ( a  $\times$  40 , b  $\times$  100 )

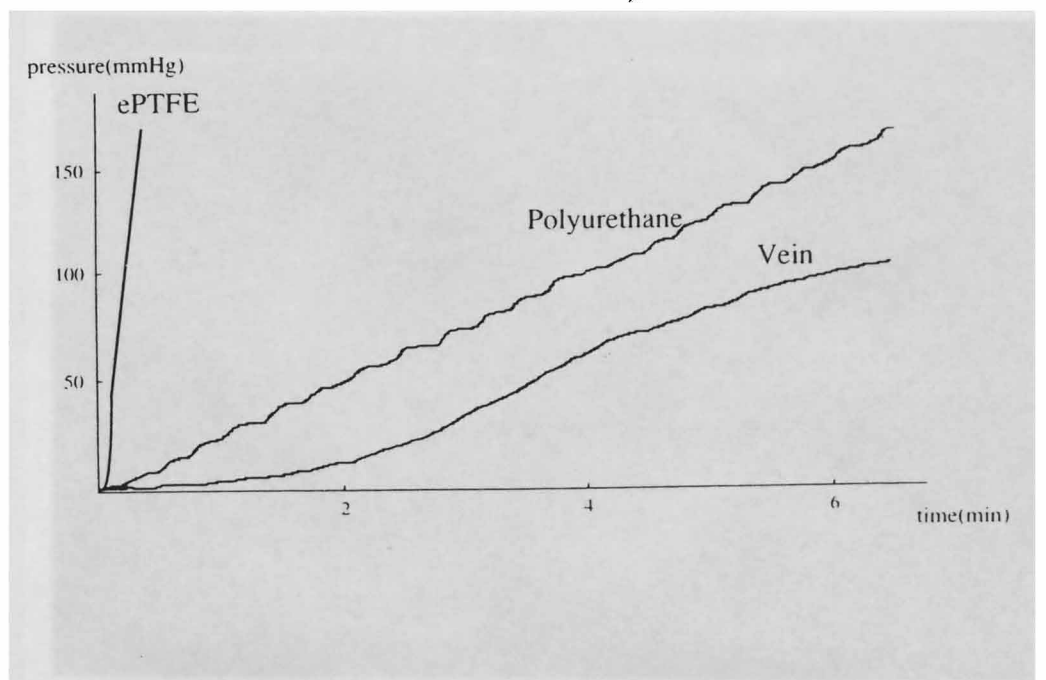
( c ) Section of the outer surface of the graft stained with hematoxylin-eosin . The outer surface was covered with connective tissue which contained numerous capillaries .

( d ) Section of the neointima of the graft stained with hematoxylin-eosin . In the neointima , numerous capillaries were observed .

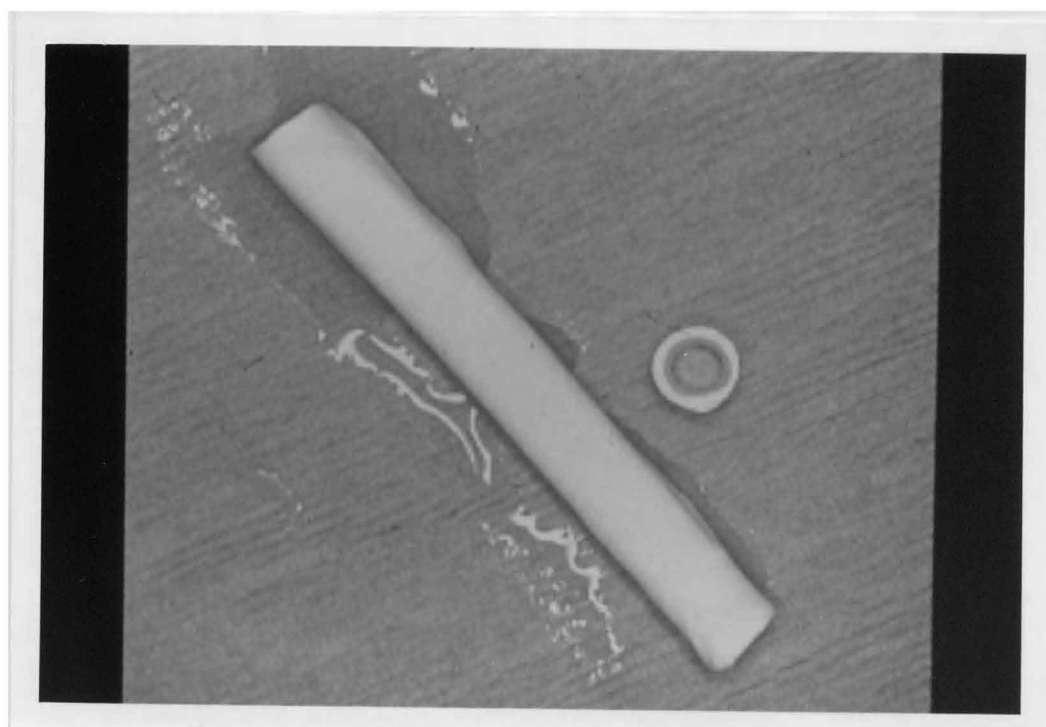
**Fig. 1**



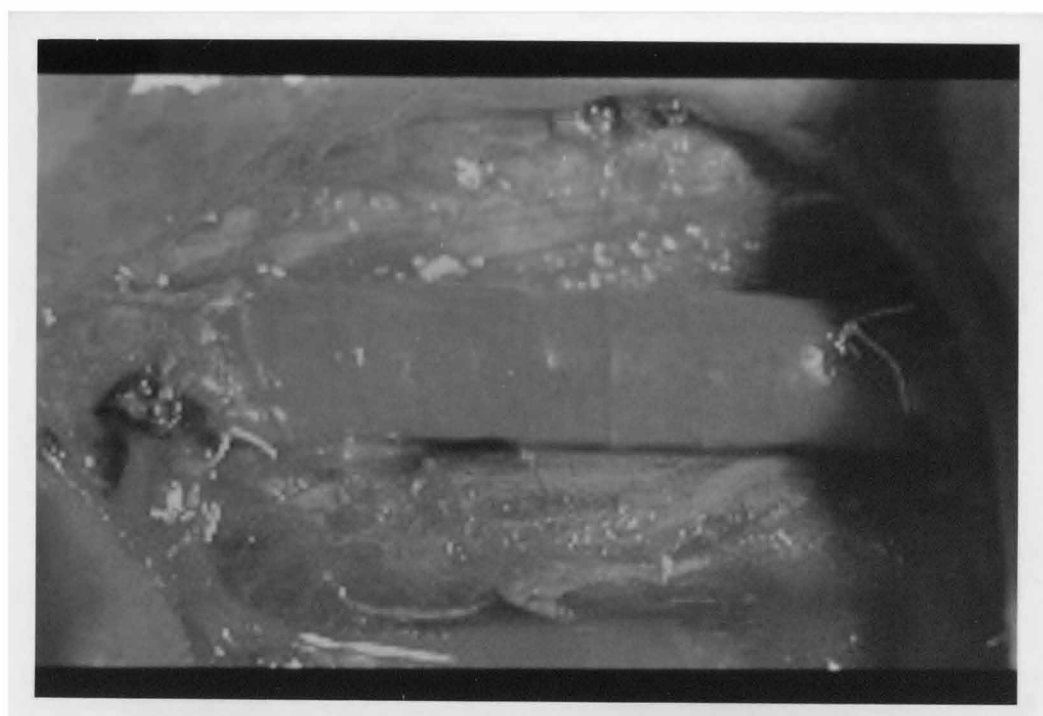
**Fig. 2**



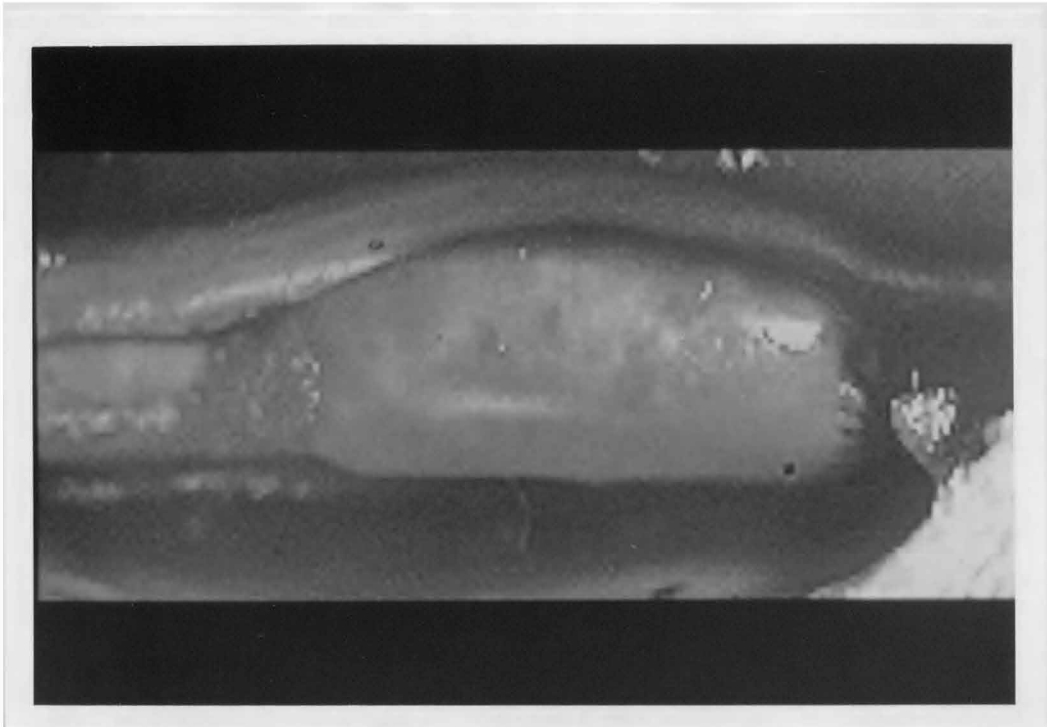
**Fig. 3a**



**Fig. 3b**



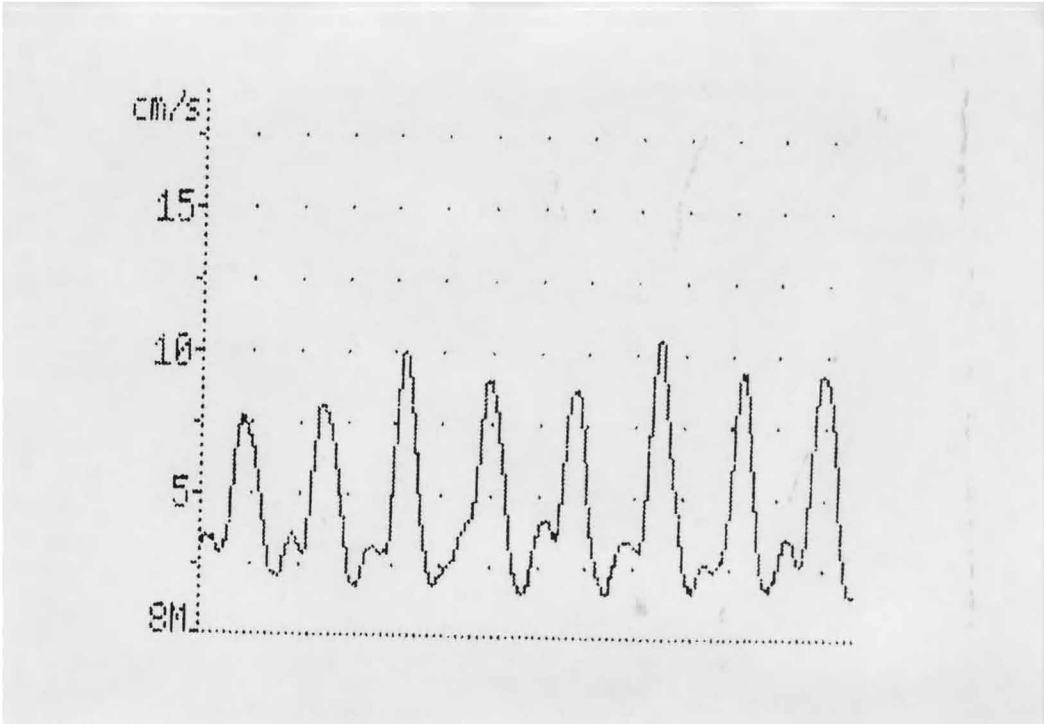
**Fig. 3c**



**Fig. 3d**



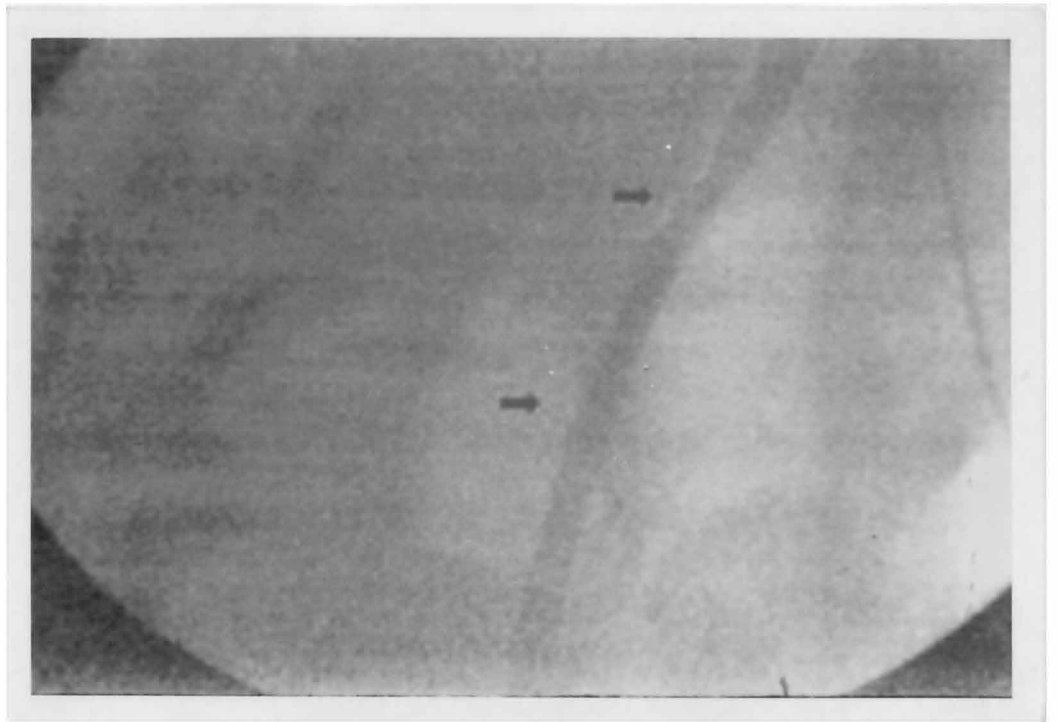
**Fig. 4a**



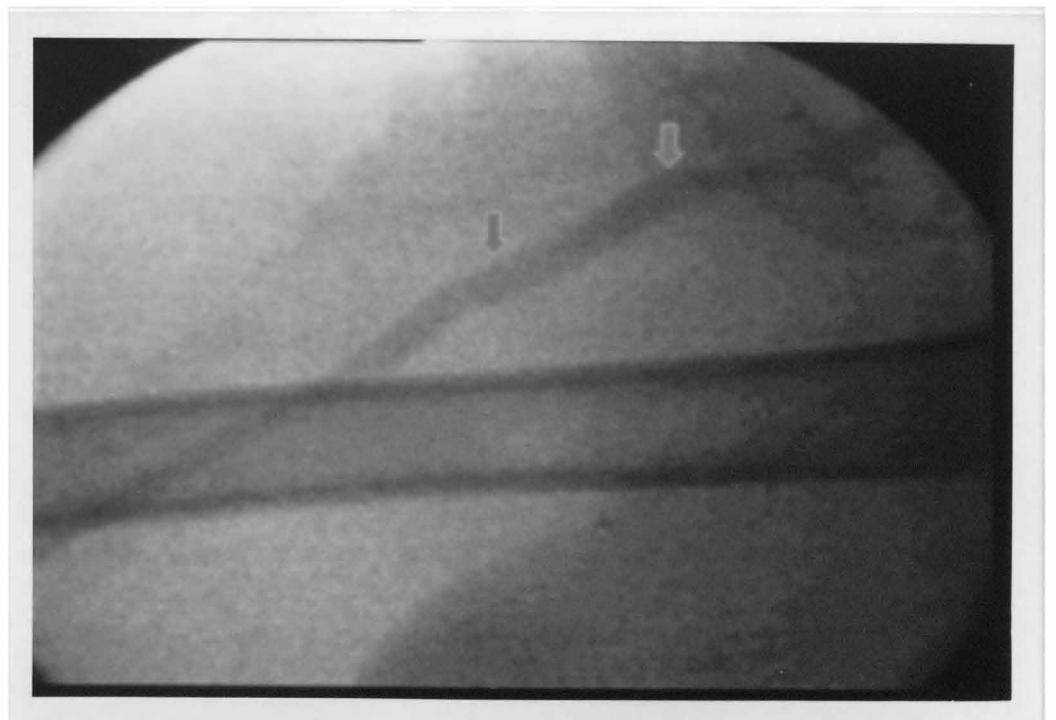
**Fig. 4b**



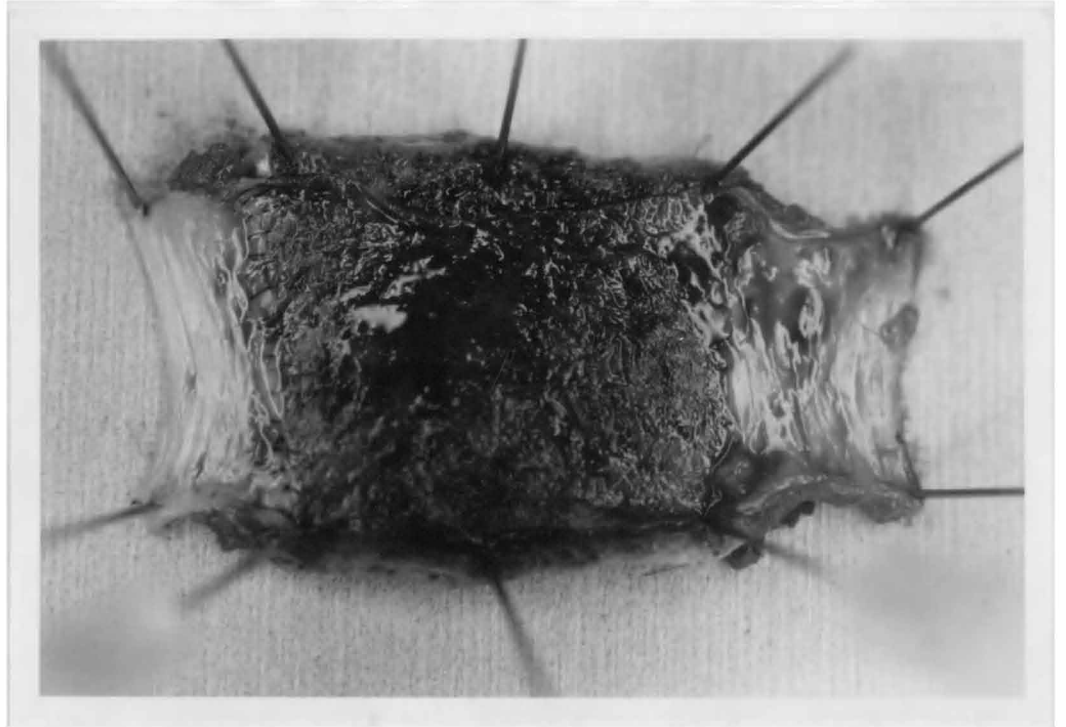
**Fig. 4c**



**Fig. 4d**



**Fig. 5a**



**Fig. 5b**



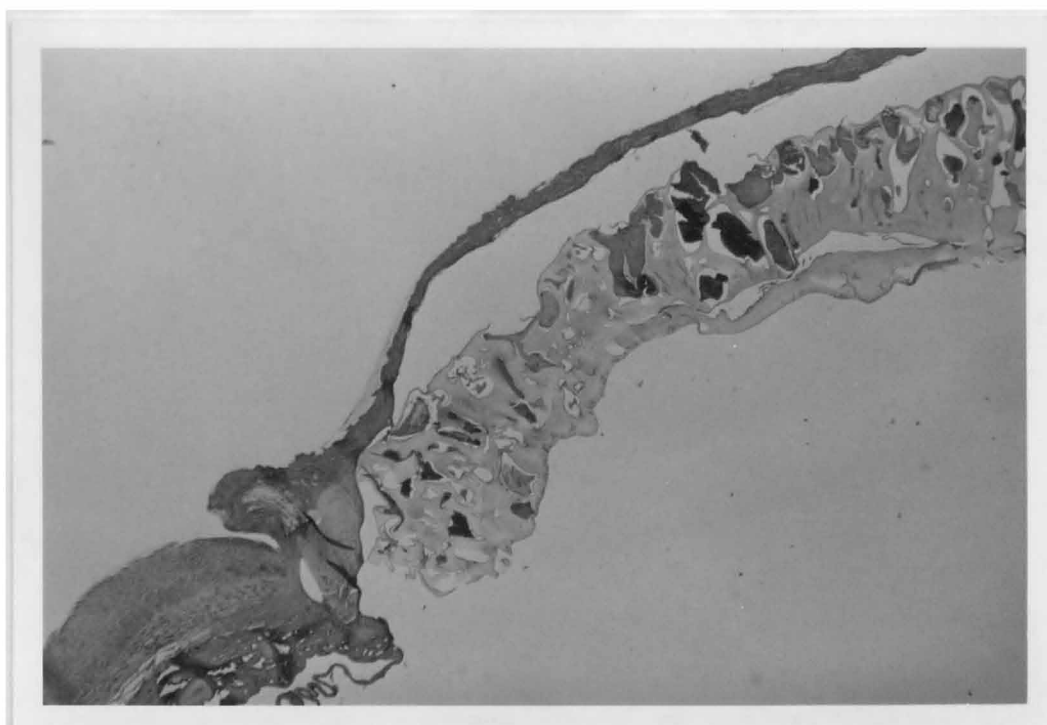
**Fig. 5c**



**Fig. 5d**



**Fig. 6**



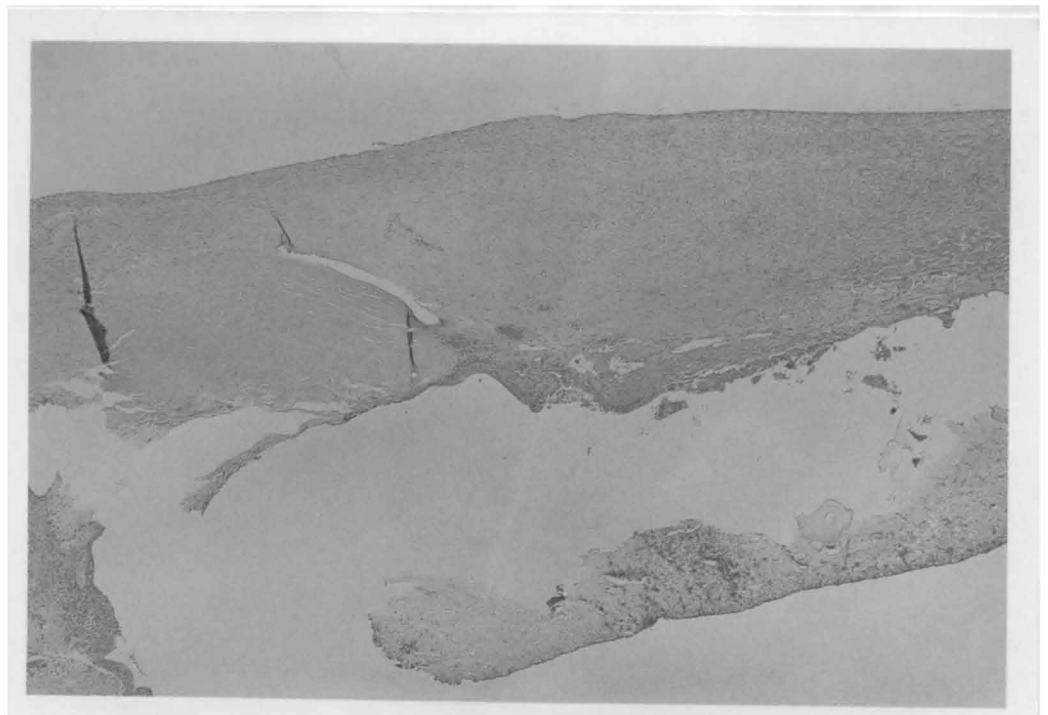
**Fig. 7**



**Fig. 8a**



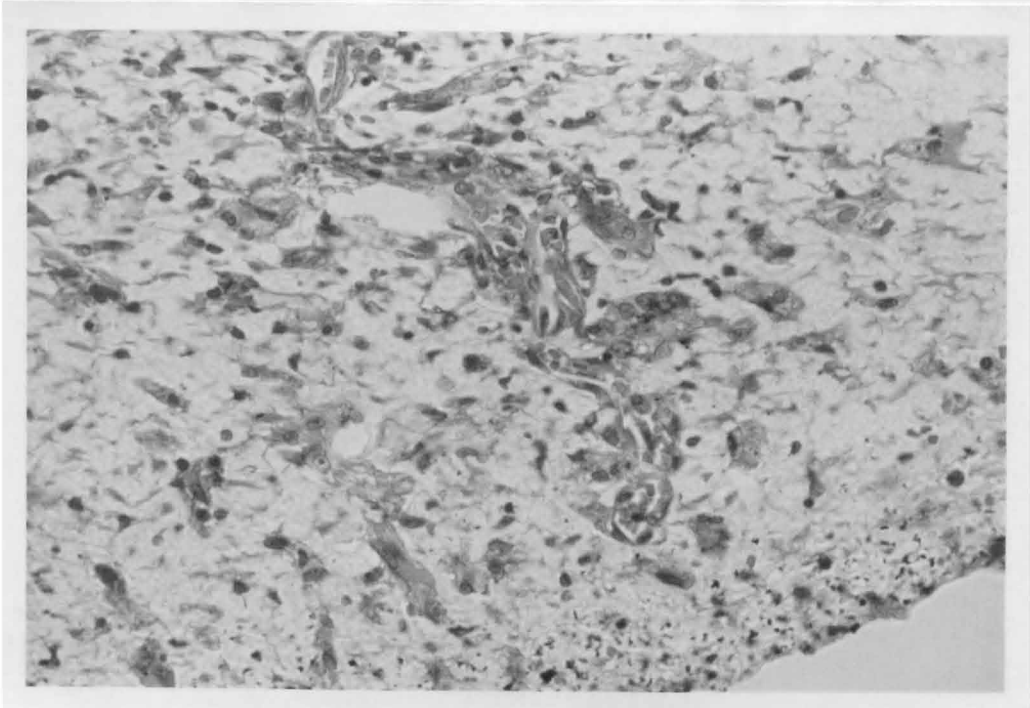
**Fig. 8b**



**Fig. 8c**



**Fig. 8d**



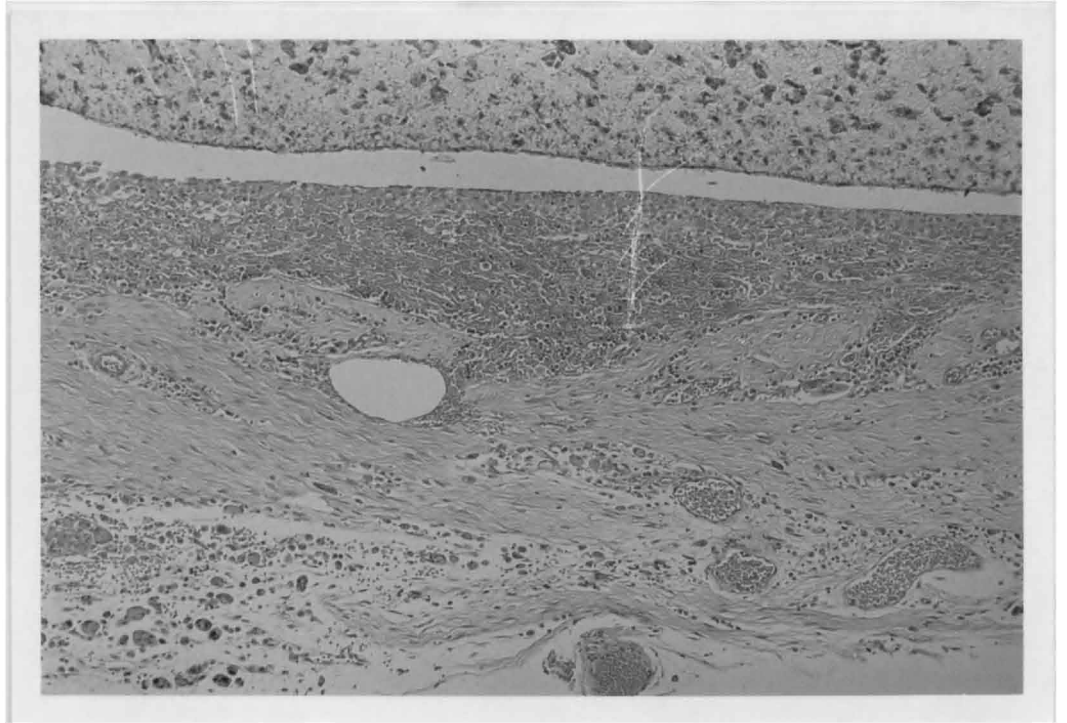
**Fig. 9a**



**Fig. 9b**



**Fig. 9c**



**Fig. 9d**

